



# WQ, JYWQ, WQF, WQ-F, WQAS, WQ-A

Submersible sewage pump

50Hz



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● **WQ, JYWQ Summary**

●WQ, JYWQ improve the same type pumps of the local and overseas. It optimizes the hydraulic, seal technology, structure, protection. And it innovates, makes it more reliable and safe. Easy to use, long service, good drainage capacity. The whole series is easy for selection. If fit with electronic control cabinet, which will protect pump.

●Optimize performance, two channel impeller, two to three mechanical seal, make mechanical seal lubricate, and cool better, run stable without clogging, easy to pass for pumped liquid.

●Mechanical seal is in serial, the shaft seal is more reliable, long service.

●The improve the structure is benefit for seal, running reliable, less vibration, optimized structure, pump is easy for usage.

●IPX8 motor, good cooling motor, temperature increase is lower than normal motor, durable, Class F insulation, long service of motor.

●There are many protections in the motor, easy for user selection.

● **Application**

●Building, hospital, residential area, municipal projects, roads, factory sewage, small sewage treatment, etc. The pumped liquid is rain water, waste water with solid, long fabrics

● **Working conditions**

●Power supply: 50Hz, 3PH, 380V

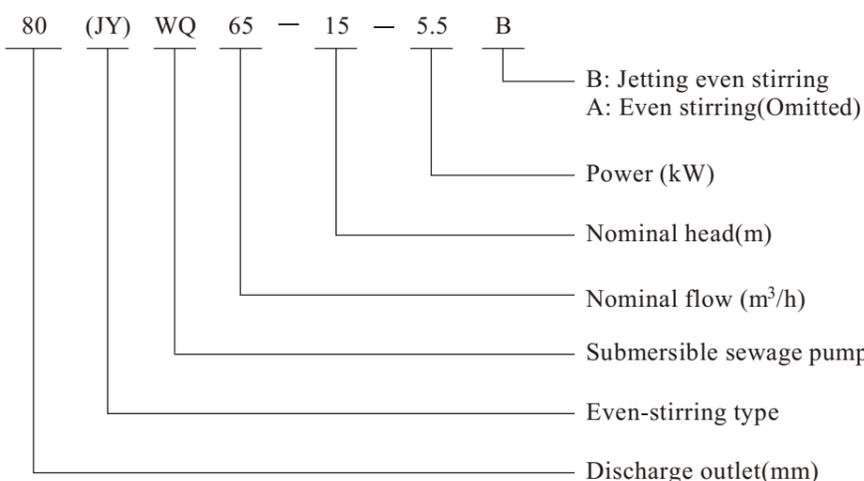
●Liquid temperature shall less than 40 degree centigrade, Ph value is between 4 and 10. Density shall less than 1200kg/m<sup>3</sup>, solid and liquid ratio shall less than 2%

●The lowest liquid level shall in conform to the lowest liquid in the size dimension

●The pump is not suitable for strong corrosive liquid or solid.

●The solid shall not exceed the max. allowed solid diameter.

● **Definition of model**



● **Structure**

●Impeller: After optimized design, it can pump liquid with best flow and speed and efficient. Performance curve is flat, not easy to overload. There is less vibration of impeller, rotate stably.

●Motor: Specially designed submersible motor, the protection level is IPX8, Insulation class: F, cooling performance is good, long service.

●Motor cooling: The motor heat is cooled by motor shell. As long as the liquid is over half of the shell within motor stationary part, it can run safely.

●Mechanical seal: Two or three sets of mechanical seal work in series. One seal separate liquid from the oil chamber. Another seal separate oil from the motor.

●Oil chamber: There is suitable oil in the oil chamber, there are two mechanical seal, oil chamber is separate liquid from the motor. Prevent liquid go into the motor. If the first mechanical seal is leaked, there is oil in oil chamber to prevent liquid from going to the motor. And the two separate mechanical seals can be lubricated and cooled, it make mechanical seal work stably. and, it will take away part of the heat caused by bottom bearing.

●Bearing: The bottom bearing sets forms the stably support for shaft. According to the radial force, axial force and the load, the bottom bearing can be formed with two or three kinds of different bearings, to ensure pump work stable and service long life.

●Cable and mechanical seal:

1. The cable is soft rubber cable which can resist sewage. It is designed according to ambient temperature 40 degree centigrade and motor full load working conditions. When pump is working, keep motor working at not full load or ambient temperature below 40 degree, pumps can work longer.

2. There is seal between cable rubber cover and motor, it press them to prevent medium leak to motor cabinet.

3. Cable slot and cables are rubber vulcanization, one rubber cover is broken, it can prevent medium leak to motor cabinet also.

●Motor shell: Base, bearing seat, motor cover composed the motor shell. There is seal at the part joint. Every pump is water pressure tested to ensure the seal.

●Safe protection in pump (Earthed professional power supply controlled cabinet):

1. Oil water detector, it is installed in the oil chamber, check the leakage of the first mechanical seal (in the medium), when the medium leaked to oil chamber to some amount, it will alarm.

2. Water in detector: It is installed in the motor shell, detect the second mechanical seal leak, when oil or oil water mixture go into the motor, water in detector will alarm and stop pump.

3. Thermal part: It is installed in the windings of motor, if motor overload for long time, the temperature of windings will increase (or other reason cause temperature rise) to some amount, it will alarm and stop pump.

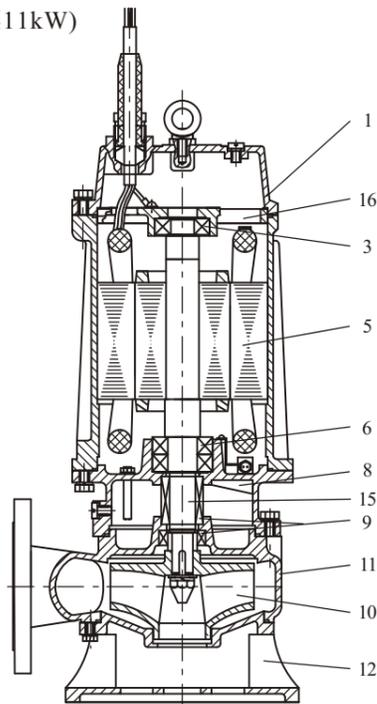
●Outer control system: The user shall use the professional control cabinet to control and protect pump.

●Special hand lift for easy movement. It is prohibited to pump/move pump by the cable, it will loose the seal between cable and motor cover, then motor will leak. Fix cable on the hand lift also not prohibited to move pump with cable.

●Performance curve and main technical data: The performance curve show the suggested pump running scope. When the medium changed, be noted that run pump in the shaft power and motor power, when found overload, motor will burn.

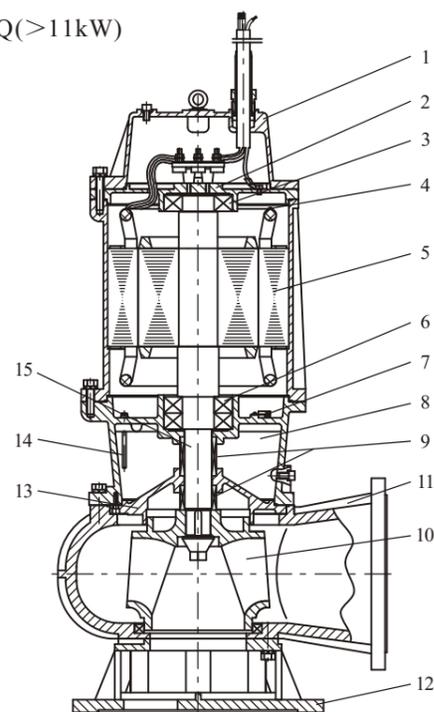
## ● WQ, JYWQ Summary

WQ( $\leq 11$ kW)



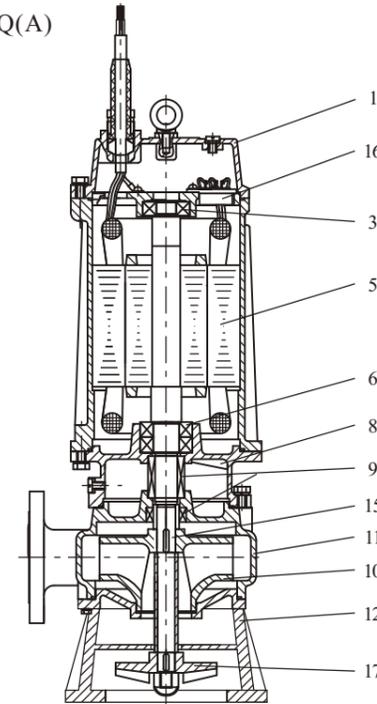
| No. | Name              | Material             |
|-----|-------------------|----------------------|
| 1   | Pump cover        | Cast iron HT200      |
| 3   | Bearing           |                      |
| 5   | Motor             |                      |
| 6   | Bearing           |                      |
| 8   | Oil chamber       | Cast iron HT200      |
| 9   | Mechanical seal   | Sic/Tungsten Carbide |
| 10  | Impeller          | Cast iron HT200      |
| 11  | Casing            | Cast iron HT200      |
| 12  | Base              | Cast iron HT200      |
| 15  | Shaft             | Stainless steel2Cr13 |
| 16  | Thermal protector |                      |

WQ( $> 11$ kW)



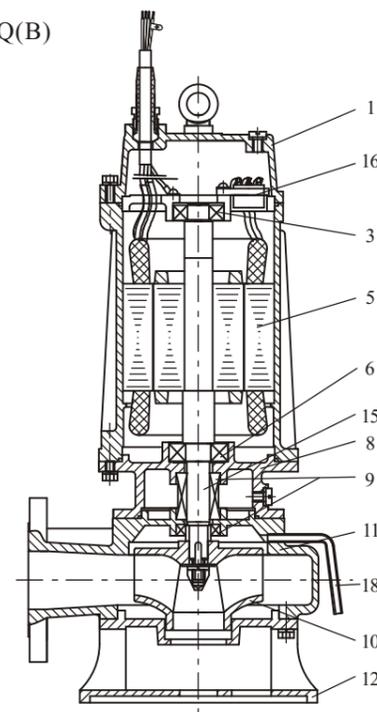
| No. | Name                | Material             |
|-----|---------------------|----------------------|
| 1   | Pump cover          | Cast iron HT200      |
| 2   | Upper bearing seat  | Cast iron HT200      |
| 3   | Bearing             |                      |
| 4   | Heat control switch |                      |
| 5   | Motor               |                      |
| 6   | Bearing             |                      |
| 7   | Water in detector   |                      |
| 8   | Oil chamber         | Cast iron HT200      |
| 9   | Mechanical seal     | Sic/Tungsten Carbide |
| 10  | Impeller            | Cast iron HT200      |
| 11  | Casing              | Cast iron HT200      |
| 12  | Base                | Cast iron HT200      |
| 13  | Oil chamber cover   | Stainless steel      |
| 14  | Oil water detector  |                      |
| 15  | Shaft               | Stainless steel2Cr13 |

JYWQ(A)



| No. | Name              | Material             |
|-----|-------------------|----------------------|
| 1   | Pump cover        | Cast iron HT200      |
| 3   | Bearing           |                      |
| 5   | Motor             |                      |
| 6   | Bearing           |                      |
| 8   | Oil chamber       | Cast iron HT200      |
| 9   | Mechanical seal   | Sic/Tungsten Carbide |
| 10  | Impeller          | Cast iron HT200      |
| 11  | Casing            | Cast iron HT200      |
| 12  | Base              | Cast iron HT200      |
| 15  | Shaft             | Stainless steel2Cr13 |
| 16  | Thermal protector |                      |
| 17  | Stir impeller     | Cast iron HT200      |

JYWQ(B)

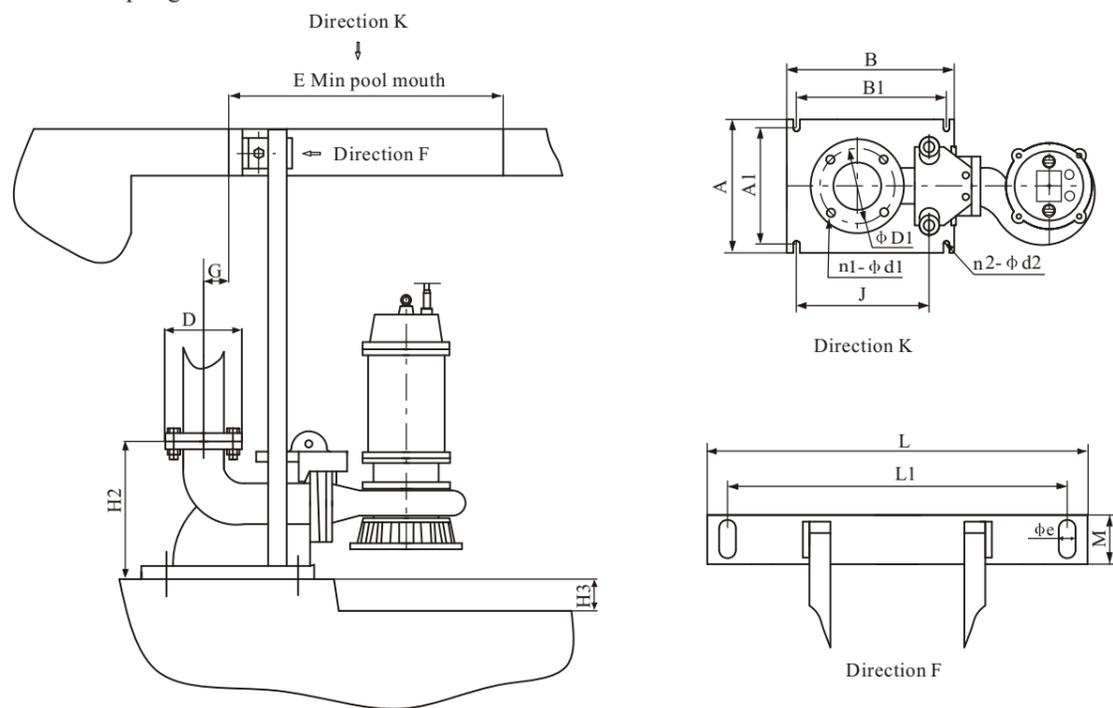


| No. | Name              | Material             |
|-----|-------------------|----------------------|
| 1   | Pump cover        | Cast iron HT200      |
| 3   | Bearing           |                      |
| 5   | Motor             |                      |
| 6   | Bearing           |                      |
| 8   | Oil chamber       | Cast iron HT200      |
| 9   | Mechanical seal   | Sic/Tungsten Carbide |
| 10  | Impeller          | Cast iron HT200      |
| 11  | Casing            | Cast iron HT200      |
| 12  | Base              | Cast iron HT200      |
| 15  | Shaft             | Stainless steel2Cr13 |
| 16  | Thermal protector |                      |
| 18  | Stir impeller     | Ejecting pipe        |

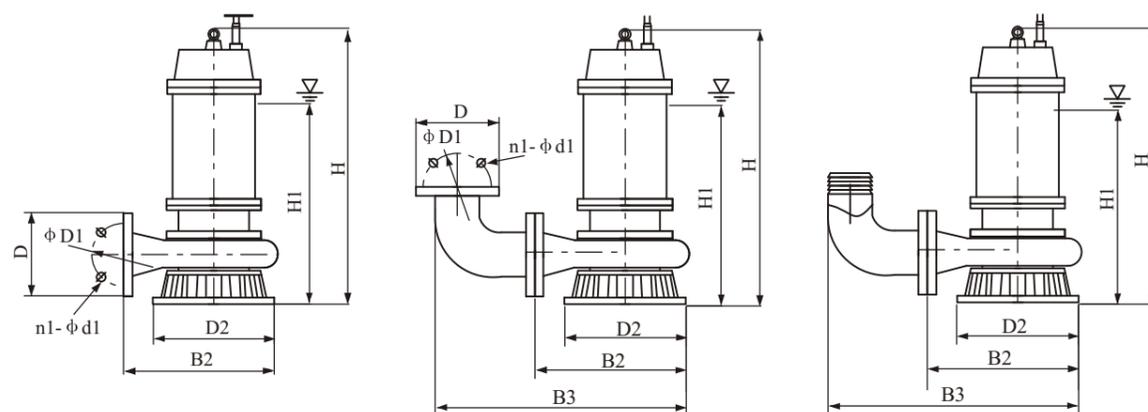
## ● Installation type

For WQ, JYWQ pumps, there is auto coupling device installation (Z), hard pipe movable installation (Y), soft pipe movable installation (R)

Fixed auto coupling device installation



Movable installation



Hard pipe movable installation

Hard pipe movable installation with flange joint

Soft pipe movable installation

## ● Coupling device dimensions(Same for WQF,WQAS)

| No. | Model     | Flange connection size PN6 (mm) |     |        | Coupling base dimensions (mm) |     |     |     |        | G   | H2  | H3  | L   | L1  | m   | φe | E         |
|-----|-----------|---------------------------------|-----|--------|-------------------------------|-----|-----|-----|--------|-----|-----|-----|-----|-----|-----|----|-----------|
|     |           | D                               | D1  | n1-φd1 | A                             | A1  | B   | B1  | n2-φd2 |     |     |     |     |     |     |    |           |
| 1   | 50(JY)WQ  | 140                             | 110 | 4-φ14  | 197                           | 168 | 285 | 206 | 4-φ16  | 90  | 250 | 160 | 265 | 220 | 50  | 13 | 550×550   |
| 2   | 65(JY)WQ  | 160                             | 130 | 4-φ14  | 238                           | 200 | 320 | 240 | 4-φ16  | 130 | 265 | 165 | 280 | 235 | 50  | 13 | 650×600   |
| 3   | 80(JY)WQ  | 190                             | 150 | 4-φ18  | 278                           | 238 | 354 | 260 | 4-φ18  | 165 | 285 | 165 | 315 | 260 | 50  | 13 | 650×600   |
| 4   | 100(JY)WQ | 210                             | 170 | 4-φ18  | 320                           | 260 | 375 | 300 | 4-φ18  | 175 | 305 | 185 | 410 | 315 | 60  | 15 | 750×650   |
| 5   | 150(JY)WQ | 265                             | 225 | 8-φ18  | 400                           | 300 | 410 | 350 | 4-φ18  | 190 | 480 | 200 | 410 | 260 | 60  | 15 | 1000×800  |
| 6   | 200(JY)WQ | 320                             | 280 | 8-φ18  | 400                           | 300 | 450 | 350 | 4-φ18  | 230 | 550 | 200 | 410 | 260 | 60  | 15 | 1300×900  |
| 7   | 250(JY)WQ | 375                             | 335 | 12-φ18 | 460                           | 360 | 560 | 430 | 4-φ24  | 230 | 630 | 200 | 410 | 260 | 60  | 15 | 1600×1300 |
| 8   | 300(JY)WQ | 440                             | 395 | 12-φ22 | 600                           | 540 | 600 | 540 | 4-φ24  | 375 | 650 | 250 | 700 | 615 | 150 | 20 | 1600×1300 |
| 9   | 350(JY)WQ | 490                             | 445 | 12-φ22 | 600                           | 540 | 600 | 540 | 4-φ24  | 390 | 700 | 250 | 700 | 615 | 150 | 24 | 1600×1300 |

## ● Dimensions

Measure: mm (except inch)

| Item   | Diameter | 50              | 65       | 80           | 100              | 150              | 200              | 250              | 300      | 350      |
|--|----------|-----------------|----------|--------------|------------------|------------------|------------------|------------------|----------|----------|
| Guide rod Tap pipe/ Steel pipe               |          | 1" /32×3.5      |          | 1.5" /48×3.5 |                  |                  |                  | 2" /60×5         |          |          |
| Guide rod length                             |          | Pool depth - 30 |          |              | Pool depth - 390 | Pool depth - 440 | Pool depth - 450 | Pool depth - 480 |          |          |
| Quantity of expansion bolt and specification |          | 2-M12×150       |          |              | 3-M12×150        |                  |                  | 3-M16×150        |          |          |
| Quantity of bolt and specification           |          | 4-M16×250       |          |              |                  | 4-M20×300        |                  |                  |          |          |
| footer bolt hole size                        |          | 80×80×300       |          |              |                  | 100×100×350      |                  |                  |          |          |
| Dia. of rubber pipe                          |          | 2" /50          | 2.5" /65 | 3" /76       | 4" /100          | 6" /150          | 8" /200          | 10" /250         | 12" /300 | 14" /350 |

### ● Technical data and dimensions

| Model              | Q                   | H   | Speed | Power | Current | Max. dia. of passing solid (mm) | Dimensions(mm) |      |     |      |     |     |     |    |     |     |        | Weight (kg) |
|--------------------|---------------------|-----|-------|-------|---------|---------------------------------|----------------|------|-----|------|-----|-----|-----|----|-----|-----|--------|-------------|
|                    | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (A)     |                                 | H              | H*   | H1  | H1*  | B3  | B2  | D2  | d  | D   | D1  | n1-φd1 |             |
| 40(JY)WQ10-10-0.75 | 10                  | 10  | 2860  | 0.75  | 2.0     | 20                              | 350            | 400  | 300 | 350  | 320 | 230 | 190 | 40 | 130 | 100 | 4-φ14  | 20          |
| 40(JY)WQ8-15-1.1   | 8                   | 15  | 2860  | 1.1   | 2.8     | 20                              | 350            | 400  | 300 | 350  | 320 | 230 | 190 | 40 | 130 | 100 | 4-φ14  | 20          |
| 40(JY)WQ12-15-1.5  | 12                  | 15  | 2860  | 1.5   | 4.0     | 20                              | 540            | 590  | 490 | 540  | 330 | 240 | 190 | 40 | 130 | 100 | 4-φ14  | 28          |
| 50(JY)WQ10-10-0.75 | 10                  | 10  | 2860  | 0.75  | 2.0     | 20                              | 500            | 550  | 450 | 500  | 320 | 230 | 190 | 50 | 140 | 110 | 4-φ14  | 20          |
| 50(JY)WQ15-8-1.1   | 15                  | 8   | 2860  | 1.1   | 2.8     | 20                              | 500            | 550  | 450 | 500  | 320 | 230 | 190 | 50 | 140 | 110 | 4-φ14  | 20          |
| 50(JY)WQ8-15-1.1   | 8                   | 15  | 2860  | 1.1   | 2.8     | 20                              | 500            | 550  | 450 | 500  | 320 | 230 | 190 | 50 | 140 | 110 | 4-φ14  | 20          |
| 50(JY)WQ15-10-1.5  | 15                  | 10  | 2860  | 1.5   | 4.0     | 20                              | 500            | 550  | 450 | 500  | 330 | 240 | 200 | 50 | 140 | 110 | 4-φ14  | 28          |
| 50(JY)WQ10-15-1.5  | 10                  | 15  | 2860  | 1.5   | 4.0     | 20                              | 500            | 550  | 450 | 500  | 330 | 240 | 200 | 50 | 140 | 110 | 4-φ14  | 28          |
| 50(JY)WQ15-15-2.2  | 15                  | 15  | 2860  | 2.2   | 6.0     | 20                              | 540            | 590  | 490 | 540  | 340 | 250 | 200 | 50 | 140 | 110 | 4-φ14  | 35          |
| 50(JY)WQ25-10-2.2  | 25                  | 10  | 2860  | 2.2   | 6.0     | 25                              | 540            | 590  | 490 | 540  | 340 | 250 | 200 | 50 | 140 | 110 | 4-φ14  | 35          |
| 50(JY)WQ9-22-2.2   | 9                   | 22  | 2860  | 2.2   | 6.0     | 20                              | 540            | 590  | 490 | 540  | 340 | 250 | 200 | 50 | 140 | 110 | 4-φ14  | 35          |
| 50(JY)WQ20-18-2.2  | 20                  | 18  | 2860  | 2.2   | 6.0     | 25                              | 540            | 590  | 490 | 540  | 340 | 250 | 200 | 50 | 140 | 110 | 4-φ14  | 35          |
| 50(JY)WQ15-20-2.2  | 15                  | 20  | 2860  | 2.2   | 6.0     | 20                              | 540            | 590  | 490 | 540  | 340 | 250 | 200 | 50 | 140 | 110 | 4-φ14  | 35          |
| 50(JY)WQ20-25-3    | 20                  | 25  | 2860  | 3     | 6.5     | 25                              | 580            | 640  | 530 | 590  | 350 | 260 | 210 | 50 | 140 | 110 | 4-φ14  | 40          |
| 50(JY)WQ15-30-3    | 15                  | 30  | 2860  | 3     | 6.5     | 20                              | 580            | 640  | 530 | 590  | 350 | 260 | 210 | 50 | 140 | 110 | 4-φ14  | 40          |
| 50(JY)WQ15-35-4    | 15                  | 35  | 2860  | 4     | 8.4     | 20                              | 650            | 710  | 600 | 660  | 360 | 270 | 250 | 50 | 140 | 110 | 4-φ14  | 45          |
| 50(JY)WQ15-40-5.5  | 15                  | 40  | 2860  | 5.5   | 12.0    | 20                              | 680            | 740  | 630 | 690  | 390 | 300 | 250 | 50 | 140 | 110 | 4-φ14  | 60          |
| 50(JY)WQ20-30-5.5  | 20                  | 30  | 2860  | 5.5   | 12.0    | 25                              | 680            | 740  | 630 | 690  | 390 | 300 | 250 | 50 | 140 | 110 | 4-φ14  | 60          |
| 50(JY)WQ20-40-7.5  | 20                  | 40  | 2860  | 7.5   | 16.8    | 25                              | 680            | 740  | 630 | 690  | 370 | 280 | 250 | 50 | 140 | 110 | 4-φ14  | 95          |
| 50(JY)WQ25-35-7.5  | 25                  | 35  | 2860  | 7.5   | 16.8    | 25                              | 680            | 740  | 630 | 690  | 370 | 280 | 250 | 50 | 140 | 110 | 4-φ14  | 95          |
| 65(JY)WQ25-7-1.5   | 25                  | 7   | 2860  | 1.5   | 4.0     | 25                              | 550            | 600  | 450 | 500  | 330 | 230 | 200 | 65 | 160 | 130 | 4-φ14  | 28          |
| 65(JY)WQ35-7-2.2   | 35                  | 7   | 2860  | 2.2   | 6.0     | 25                              | 550            | 600  | 500 | 550  | 350 | 250 | 230 | 65 | 160 | 130 | 4-φ14  | 45          |
| 65(JY)WQ25-10-2.2  | 25                  | 10  | 2860  | 2.2   | 6.0     | 25                              | 550            | 600  | 500 | 550  | 350 | 250 | 200 | 65 | 160 | 130 | 4-φ14  | 35          |
| 65(JY)WQ25-15-3    | 25                  | 15  | 2860  | 3     | 6.5     | 25                              | 620            | 670  | 570 | 620  | 350 | 250 | 200 | 65 | 160 | 130 | 4-φ14  | 40          |
| 65(JY)WQ37-13-3    | 37                  | 13  | 2860  | 3     | 6.5     | 25                              | 620            | 670  | 570 | 620  | 350 | 250 | 200 | 65 | 160 | 130 | 4-φ14  | 40          |
| 65(JY)WQ40-10-3    | 40                  | 10  | 2860  | 3     | 6.5     | 25                              | 620            | 670  | 570 | 620  | 350 | 250 | 200 | 65 | 160 | 130 | 4-φ14  | 40          |
| 65(JY)WQ20-25-4    | 20                  | 25  | 2860  | 4     | 8.4     | 25                              | 650            | 700  | 600 | 650  | 370 | 270 | 240 | 65 | 160 | 130 | 4-φ14  | 50          |
| 65(JY)WQ30-30-5.5  | 30                  | 30  | 2860  | 5.5   | 12.0    | 25                              | 710            | 770  | 660 | 720  | 370 | 270 | 250 | 65 | 160 | 130 | 4-φ14  | 65          |
| 65(JY)WQ20-40-7.5  | 20                  | 40  | 2860  | 7.5   | 16.8    | 25                              | 800            | 860  | 760 | 820  | 450 | 350 | 250 | 65 | 160 | 130 | 4-φ14  | 95          |
| 65(JY)WQ20-60-11   | 20                  | 60  | 2860  | 11    | 23.6    | 25                              | 1000           | 1060 | 950 | 1010 | 630 | 530 | 270 | 65 | 160 | 130 | 4-φ14  | 135         |
| 80(JY)WQ45-9-2.2   | 45                  | 9   | 2860  | 2.2   | 6.0     | 30                              | 550            | 600  | 500 | 550  | 380 | 270 | 230 | 76 | 190 | 150 | 4-φ18  | 45          |
| 80(JY)WQ40-12-3    | 40                  | 12  | 2860  | 3     | 6.5     | 30                              | 620            | 680  | 570 | 630  | 380 | 270 | 230 | 76 | 190 | 150 | 4-φ18  | 50          |
| 80(JY)WQ40-15-4    | 40                  | 15  | 2860  | 4     | 8.4     | 30                              | 680            | 740  | 630 | 690  | 450 | 340 | 230 | 76 | 190 | 150 | 4-φ18  | 60          |
| 80(JY)WQ50-10-4    | 50                  | 10  | 2860  | 4     | 8.4     | 30                              | 680            | 740  | 630 | 690  | 450 | 340 | 230 | 76 | 190 | 150 | 4-φ18  | 60          |
| 80(JY)WQ65-15-5.5  | 65                  | 15  | 2860  | 5.5   | 12.0    | 30                              | 730            | 790  | 680 | 740  | 440 | 330 | 250 | 76 | 190 | 150 | 4-φ18  | 65          |
| 80(JY)WQ40-22-5.5  | 40                  | 22  | 2860  | 5.5   | 12.0    | 30                              | 820            | 880  | 770 | 830  | 460 | 350 | 250 | 76 | 190 | 150 | 4-φ18  | 65          |
| 80(JY)WQ40-30-7.5  | 40                  | 30  | 2860  | 7.5   | 16.8    | 30                              | 820            | 880  | 770 | 830  | 460 | 350 | 250 | 76 | 190 | 150 | 4-φ18  | 95          |

Remark: H\*、H1\* is the size of JYWQ

### ● Technical data and dimensions

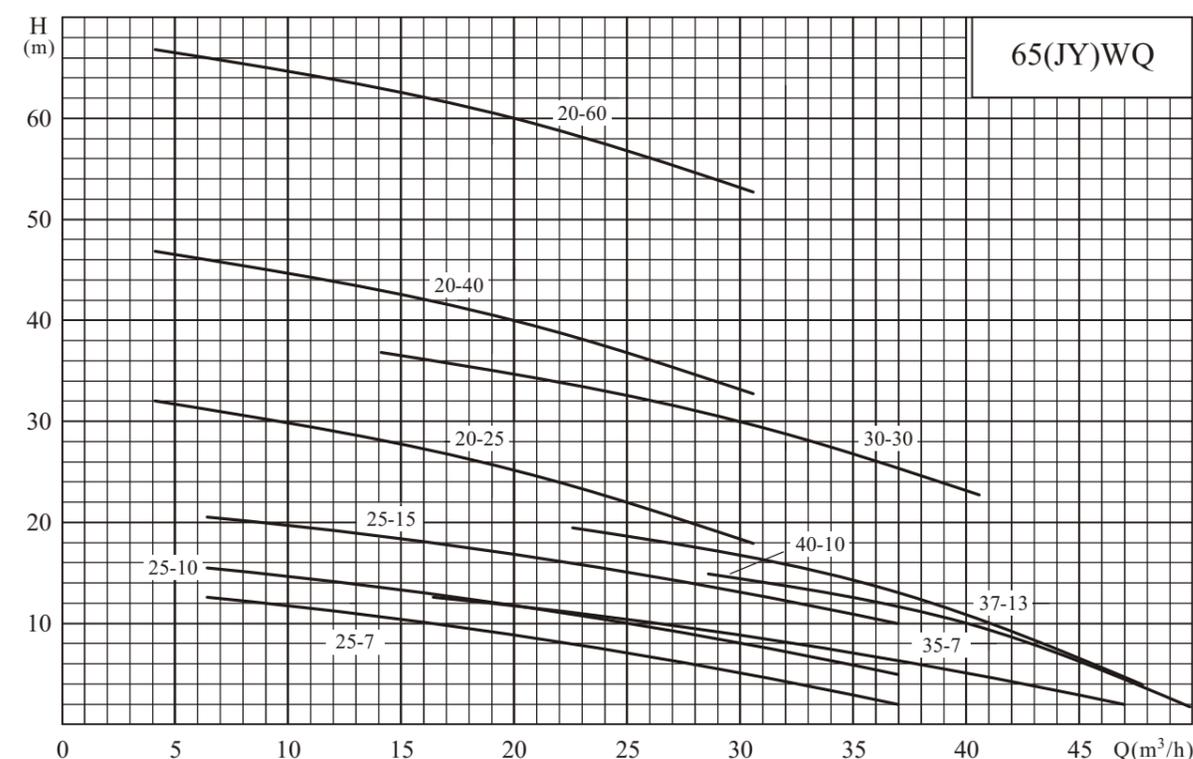
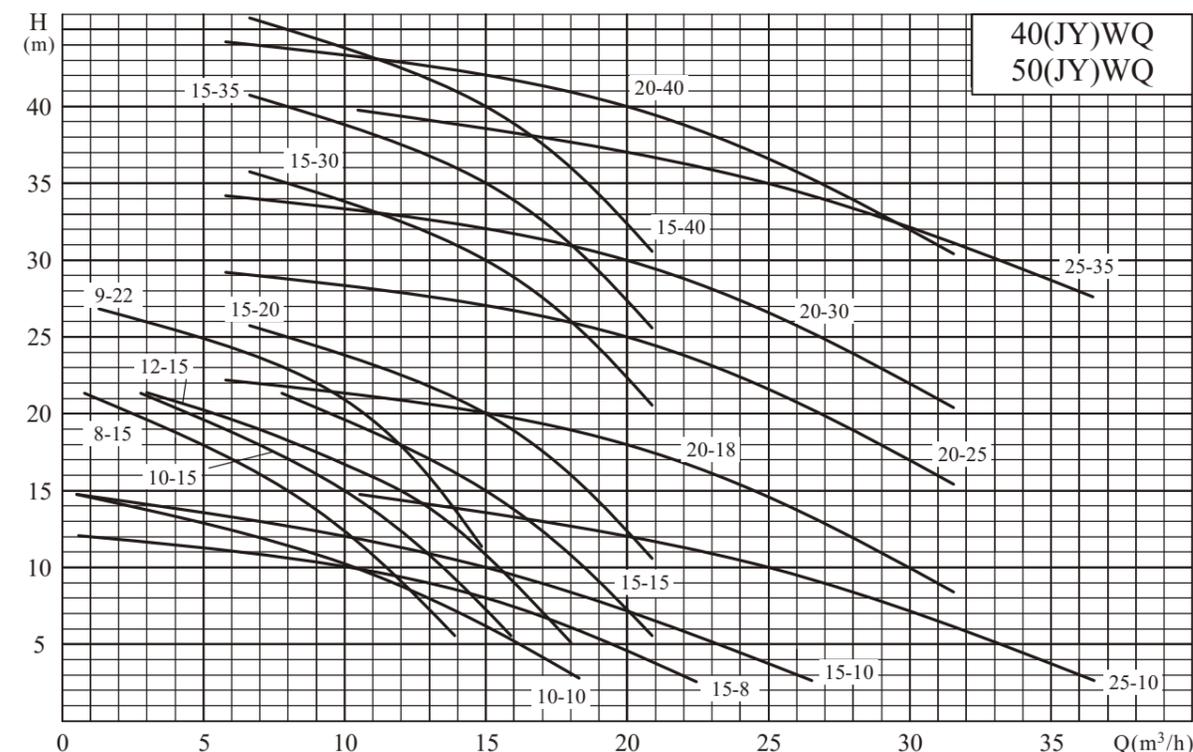
| Model                | Q                   | H   | Speed | Power | Current | Max. dia. of passing solid (mm) | Dimensions(mm) |     |      |     |     |     |     |     |     |     |        | Weight (kg) |
|----------------------|---------------------|-----|-------|-------|---------|---------------------------------|----------------|-----|------|-----|-----|-----|-----|-----|-----|-----|--------|-------------|
|                      | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (A)     |                                 | H              | H*  | H1   | H1* | B3  | B2  | D2  | d   | D   | D1  | n1-φd1 |             |
| 80(JY)WQ40-45-11     | 40                  | 45  | 2860  | 11    | 23.6    | 30                              | 850            | 910 | 780  | 840 | 500 | 390 | 360 | 76  | 190 | 150 | 4-φ18  | 135         |
| 100(JY)WQ40-8-2.2    | 40                  | 8   | 2860  | 2.2   | 6.0     | 30                              | 550            | 600 | 500  | 550 | 430 | 270 | 230 | 100 | 210 | 170 | 4-φ18  | 45          |
| 100(JY)WQ50-7-2.2    | 50                  | 7   | 2860  | 2.2   | 6.0     | 30                              | 550            | 600 | 500  | 550 | 430 | 270 | 230 | 100 | 210 | 170 | 4-φ18  | 45          |
| 100(JY)WQ60-9-3      | 60                  | 9   | 2860  | 3     | 6.5     | 30                              | 600            | 660 | 550  | 610 | 430 | 270 | 230 | 100 | 210 | 170 | 4-φ18  | 50          |
| 100(JY)WQ65-10-4     | 65                  | 10  | 2860  | 4     | 8.4     | 30                              | 680            | 740 | 630  | 690 | 480 | 320 | 230 | 100 | 210 | 170 | 4-φ18  | 60          |
| 100(JY)WQ65-15-5.5   | 65                  | 15  | 2860  | 5.5   | 12.0    | 30                              | 730            | 790 | 680  | 740 | 480 | 320 | 250 | 100 | 210 | 170 | 4-φ18  | 65          |
| 100(JY)WQ65-20-7.5   | 65                  | 20  | 2860  | 7.5   | 16.8    | 30                              | 850            | 910 | 800  | 860 | 480 | 320 | 360 | 100 | 210 | 170 | 4-φ18  | 95          |
| 100(JY)WQ80-25-11    | 80                  | 25  | 1450  | 11    | 23.6    | 35                              | 1000           |     | 950  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 210         |
| 100(JY)WQ80-30-15    | 80                  | 30  | 1450  | 15    | 32.0    | 35                              | 1020           |     | 920  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 200         |
| 100(JY)WQ80-35-18.5  | 80                  | 35  | 1450  | 18.5  | 37.0    | 35                              | 1060           |     | 950  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 285         |
| 100(JY)WQ45-22-7.5   | 45                  | 22  | 2860  | 7.5   | 16.8    | 30                              | 800            | 860 | 750  | 810 | 480 | 320 | 360 | 100 | 210 | 170 | 4-φ18  | 95          |
| 100(JY)WQ100-6-4     | 100                 | 6   | 2860  | 4     | 8.4     | 35                              | 680            | 740 | 630  | 690 | 470 | 310 | 230 | 100 | 210 | 170 | 4-φ18  | 60          |
| 100(JY)WQ100-10-5.5  | 100                 | 10  | 2860  | 5.5   | 12.0    | 35                              | 730            | 790 | 680  | 740 | 480 | 320 | 250 | 100 | 210 | 170 | 4-φ18  | 65          |
| 100(JY)WQ100-15-7.5  | 100                 | 15  | 2860  | 7.5   | 16.8    | 35                              | 800            | 860 | 750  | 810 | 480 | 320 | 360 | 100 | 210 | 170 | 4-φ18  | 95          |
| 100(JY)WQ80-15-7.5   | 80                  | 15  | 2860  | 7.5   | 16.8    | 35                              | 800            | 860 | 750  | 810 | 480 | 320 | 360 | 100 | 210 | 170 | 4-φ18  | 95          |
| 100(JY)WQ100-25-11   | 100                 | 25  | 1450  | 11    | 23.6    | 35                              | 940            |     | 900  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 210         |
| 100(JY)WQ100-30-15   | 100                 | 30  | 1450  | 15    | 32.0    | 35                              | 970            |     | 920  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 200         |
| 100(JY)WQ100-35-18.5 | 100                 | 35  | 1450  | 18.5  | 37.0    | 35                              | 990            |     | 950  |     | 710 | 550 | 420 | 100 | 210 | 170 | 4-φ18  | 285         |
| 150(JY)WQ100-7-5.5   | 100                 | 7   | 2860  | 5.5   | 12.0    | 35                              | 800            | 860 | 750  | 810 | 550 | 350 | 250 | 150 | 265 | 225 | 8-φ18  | 65          |
| 150(JY)WQ145-9-7.5   | 145                 | 9   | 2860  | 7.5   | 16.8    | 45                              | 800            | 860 | 750  | 810 | 550 | 350 | 360 | 150 | 265 | 225 | 8-φ18  | 95          |
| 150(JY)WQ100-10-7.5  | 100                 | 10  | 2860  | 7.5   | 16.8    | 35                              | 800            | 860 | 750  | 810 | 550 | 350 | 360 | 150 | 265 | 225 | 8-φ18  | 95          |
| 150(JY)WQ150-12-11   | 150                 | 12  | 1450  | 11    | 23.6    | 45                              | 1050           |     | 1000 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 210         |
| 150(JY)WQ180-15-15   | 180                 | 15  | 1450  | 15    | 32.0    | 45                              | 1050           |     | 1000 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 200         |
| 150(JY)WQ180-20-18.5 | 180                 | 20  | 1450  | 18.5  | 37.0    | 45                              | 1080           |     | 1030 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 290         |
| 150(JY)WQ150-24-18.5 | 150                 | 24  | 1450  | 18.5  | 37.0    | 45                              | 1080           |     | 1030 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 290         |
| 150(JY)WQ180-25-22   | 180                 | 25  | 1450  | 22    | 45.0    | 45                              | 1080           |     | 1030 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 315         |
| 150(JY)WQ200-10-15   | 200                 | 10  | 1450  | 15    | 32.0    | 45                              | 1050           |     | 1000 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 200         |
| 150(JY)WQ200-15-18.5 | 200                 | 15  | 1450  | 18.5  | 37.0    | 45                              | 1080           |     | 1030 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 285         |
| 150(JY)WQ200-20-22   | 200                 | 20  | 1450  | 22    | 45.0    | 45                              | 1080           |     | 1030 |     | 820 | 620 | 420 | 150 | 265 | 225 | 8-φ18  | 315         |
| 150(JY)WQ200-25-30   | 200                 | 25  | 1450  | 30    | 60.0    | 45                              | 1240           |     | 980  |     | 850 | 650 | 470 | 150 | 265 | 225 | 8-φ18  | 450         |
| 150(JY)WQ200-30-37   | 200                 | 30  | 1450  | 37    | 75.0    | 45                              | 1240           |     | 980  |     | 850 | 650 | 470 | 150 | 265 | 225 | 8-φ18  | 650         |
| 150(JY)WQ150-35-37   | 150                 | 35  | 1450  | 37    | 75.0    | 40                              | 1240           |     | 980  |     | 850 | 650 | 470 | 150 | 265 | 225 | 8-φ18  | 650         |
| 150(JY)WQ180-40-45   | 180                 | 40  | 1450  | 45    | 90.0    |                                 |                |     |      |     |     |     |     |     |     |     |        |             |

## ● Technical data and dimensions

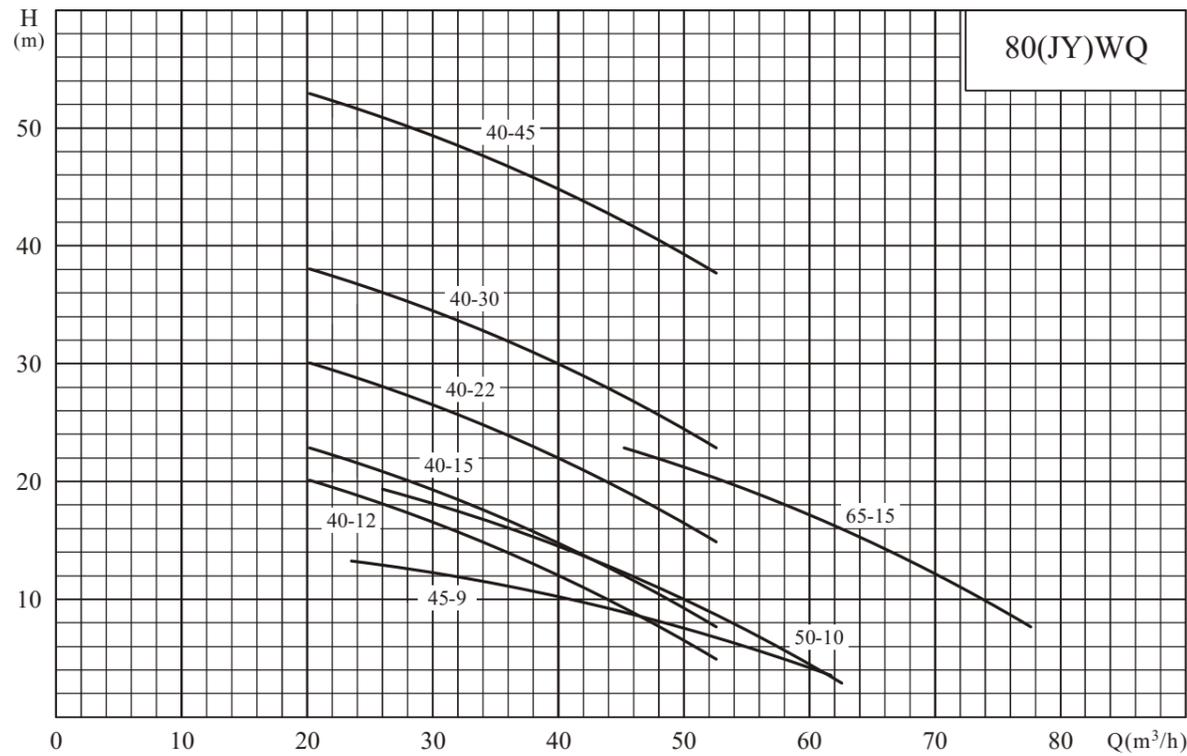
| Model                | Q                   | H   | Speed | Power | Current | Max. dia. of passing solid (mm) | Dimensions(mm) |      |    |      |      |     |     |     |     |        |        | Weight (kg) |
|----------------------|---------------------|-----|-------|-------|---------|---------------------------------|----------------|------|----|------|------|-----|-----|-----|-----|--------|--------|-------------|
|                      | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (A)     |                                 | H              | H*   | H1 | H1*  | B3   | B2  | D2  | d   | D   | D1     | n1-φd1 |             |
| 200(JY)WQ300-9-18.5  | 300                 | 9   | 1450  | 18.5  | 37.0    | 50                              | 1020           | 800  |    | 890  | 610  | 420 | 200 | 320 | 280 | 8-φ18  | 285    |             |
| 200(JY)WQ400-10-22   | 400                 | 10  | 1450  | 22    | 45.0    | 50                              | 1070           | 850  |    | 890  | 610  | 420 | 200 | 320 | 280 | 8-φ18  | 315    |             |
| 200(JY)WQ300-15-22   | 300                 | 15  | 1450  | 22    | 45.0    | 50                              | 1070           | 850  |    | 890  | 610  | 420 | 200 | 320 | 280 | 8-φ18  | 315    |             |
| 200(JY)WQ250-22-30   | 250                 | 22  | 1450  | 30    | 60.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 450    |             |
| 200(JY)WQ360-15-30   | 360                 | 15  | 1450  | 30    | 60.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 450    |             |
| 200(JY)WQ400-13-30   | 400                 | 13  | 1450  | 30    | 60.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 450    |             |
| 200(JY)WQ300-20-37   | 300                 | 20  | 1450  | 37    | 75.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 650    |             |
| 200(JY)WQ350-25-37   | 350                 | 25  | 1450  | 37    | 75.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 650    |             |
| 200(JY)WQ400-18-37   | 400                 | 18  | 1450  | 37    | 75.0    | 50                              | 1240           | 980  |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 650    |             |
| 200(JY)WQ250-35-45   | 250                 | 35  | 1450  | 45    | 90.0    | 45                              | 1290           | 1030 |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 850    |             |
| 200(JY)WQ400-25-45   | 400                 | 25  | 1450  | 45    | 90.0    | 50                              | 1290           | 1030 |    | 900  | 620  | 470 | 200 | 320 | 280 | 8-φ18  | 850    |             |
| 200(JY)WQ250-40-55   | 250                 | 40  | 1450  | 55    | 110.0   | 45                              | 1450           | 1050 |    | 1050 | 770  | 560 | 200 | 320 | 280 | 8-φ18  | 1000   |             |
| 200(JY)WQ400-30-55   | 400                 | 30  | 1450  | 55    | 110.0   | 45                              | 1450           | 1050 |    | 1050 | 770  | 560 | 200 | 320 | 280 | 8-φ18  | 1000   |             |
| 200(JY)WQ350-40-75   | 350                 | 40  | 1450  | 75    | 150.0   | 45                              | 1520           | 1120 |    | 1050 | 770  | 560 | 200 | 320 | 280 | 8-φ18  | 1200   |             |
| 250(JY)WQ600-9-30    | 600                 | 9   | 1450  | 30    | 60.0    | 55                              | 1300           | 1050 |    | 980  | 640  | 470 | 250 | 375 | 335 | 12-φ18 | 450    |             |
| 250(JY)WQ600-12-37   | 600                 | 12  | 1450  | 37    | 75.0    | 55                              | 1300           | 1050 |    | 980  | 640  | 470 | 250 | 375 | 335 | 12-φ18 | 650    |             |
| 250(JY)WQ800-12-45   | 800                 | 12  | 1450  | 45    | 90.0    | 60                              | 1350           | 1100 |    | 980  | 640  | 470 | 250 | 375 | 335 | 12-φ18 | 850    |             |
| 250(JY)WQ600-15-45   | 600                 | 15  | 1450  | 45    | 90.0    | 55                              | 1350           | 1100 |    | 980  | 640  | 470 | 250 | 375 | 335 | 12-φ18 | 850    |             |
| 250(JY)WQ600-20-55   | 600                 | 20  | 1450  | 55    | 110.0   | 55                              | 1450           | 1050 |    | 1210 | 870  | 560 | 250 | 375 | 335 | 12-φ18 | 1000   |             |
| 250(JY)WQ600-25-75   | 600                 | 25  | 1450  | 75    | 150.0   | 55                              | 1520           | 1120 |    | 1210 | 870  | 560 | 250 | 375 | 335 | 12-φ18 | 1200   |             |
| 250(JY)WQ600-30-90   | 600                 | 30  | 1450  | 90    | 180.0   | 55                              | 1570           | 1170 |    | 1210 | 870  | 560 | 250 | 375 | 335 | 12-φ18 | 1300   |             |
| 300(JY)WQ800-8-37    | 800                 | 8   | 1450  | 37    | 75.0    | 60                              | 1400           | 1150 |    | 1200 | 800  | 470 | 300 | 440 | 395 | 12-φ22 | 650    |             |
| 300(JY)WQ500-15-45   | 500                 | 15  | 1450  | 45    | 90.0    | 55                              | 1450           | 1200 |    | 1200 | 800  | 470 | 300 | 440 | 395 | 12-φ22 | 850    |             |
| 300(JY)WQ800-12-45   | 800                 | 12  | 1450  | 45    | 90.0    | 60                              | 1450           | 1200 |    | 1200 | 800  | 470 | 300 | 440 | 395 | 12-φ22 | 850    |             |
| 300(JY)WQ600-20-55   | 600                 | 20  | 1450  | 55    | 110.0   | 55                              | 1480           | 1080 |    | 1270 | 870  | 560 | 300 | 440 | 395 | 12-φ22 | 1000   |             |
| 300(JY)WQ800-20-75   | 800                 | 20  | 1450  | 75    | 150.0   | 60                              | 1520           | 1120 |    | 1270 | 870  | 560 | 300 | 440 | 395 | 12-φ22 | 1200   |             |
| 300(JY)WQ950-20-90   | 950                 | 20  | 1450  | 90    | 150.0   | 65                              | 1570           | 1170 |    | 1270 | 870  | 560 | 300 | 440 | 395 | 12-φ22 | 1300   |             |
| 300(JY)WQ1000-25-110 | 1000                | 25  | 1450  | 110   | 220.0   | 70                              | 2200           | 2100 |    | 1900 | 1500 | 600 | 300 | 440 | 395 | 12-φ22 | 1400   |             |
| 350(JY)WQ1500-7-45   | 1500                | 7   | 1450  | 45    | 90.0    | 80                              | 2100           | 2100 |    | 1880 | 1380 | 500 | 350 | 490 | 445 | 12-φ22 | 860    |             |
| 350(JY)WQ1100-10-55  | 1100                | 10  | 1450  | 55    | 110.0   | 75                              | 2150           | 2100 |    | 1880 | 1380 | 560 | 350 | 490 | 445 | 12-φ22 | 1000   |             |
| 350(JY)WQ1200-13-75  | 1200                | 13  | 1450  | 75    | 150.0   | 75                              | 2150           | 2100 |    | 1900 | 1400 | 560 | 350 | 490 | 445 | 12-φ22 | 1200   |             |
| 350(JY)WQ1300-10-75  | 1300                | 10  | 1450  | 75    | 150.0   | 75                              | 2150           | 2100 |    | 1900 | 1400 | 560 | 350 | 490 | 445 | 12-φ22 | 1200   |             |
| 350(JY)WQ1200-15-90  | 1200                | 15  | 1450  | 90    | 180.0   | 75                              | 2190           | 2150 |    | 1950 | 1450 | 560 | 350 | 490 | 445 | 12-φ22 | 1350   |             |
| 350(JY)WQ1130-18-90  | 1130                | 18  | 1450  | 90    | 180.0   | 75                              | 2190           | 2150 |    | 1950 | 1450 | 560 | 350 | 490 | 445 | 12-φ22 | 1350   |             |

Remark: H\*、H1\* is the size of JYWQ

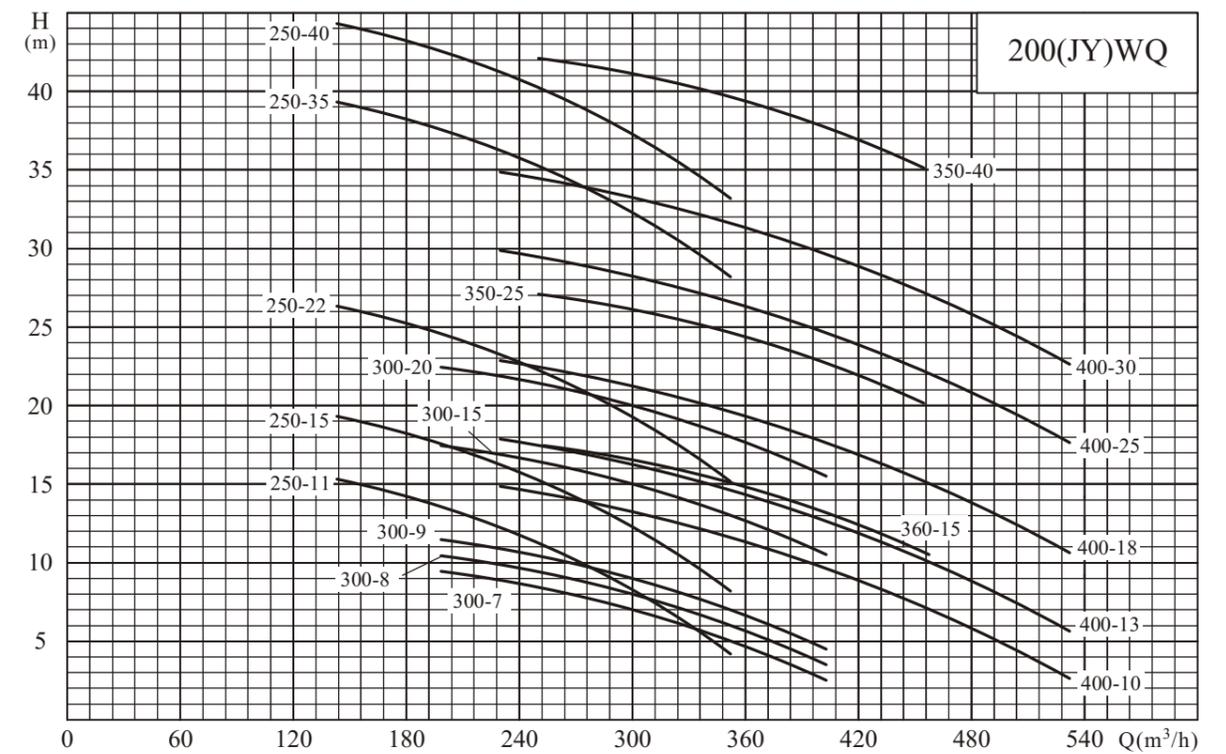
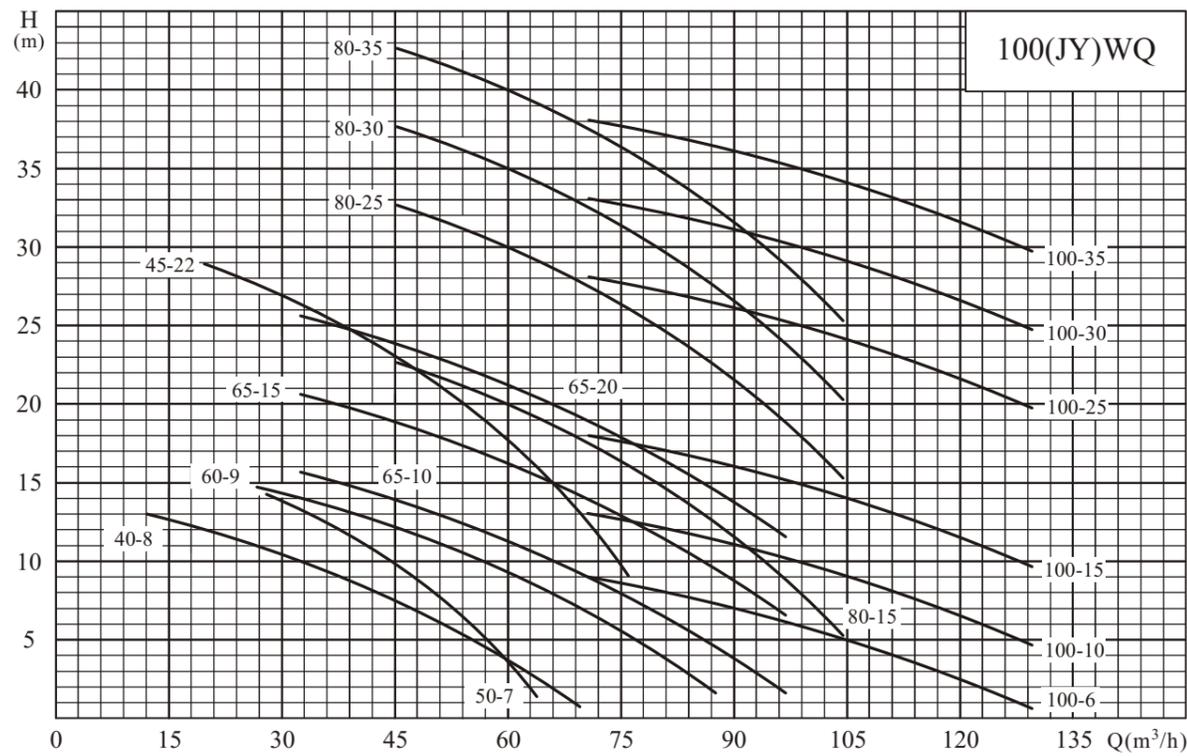
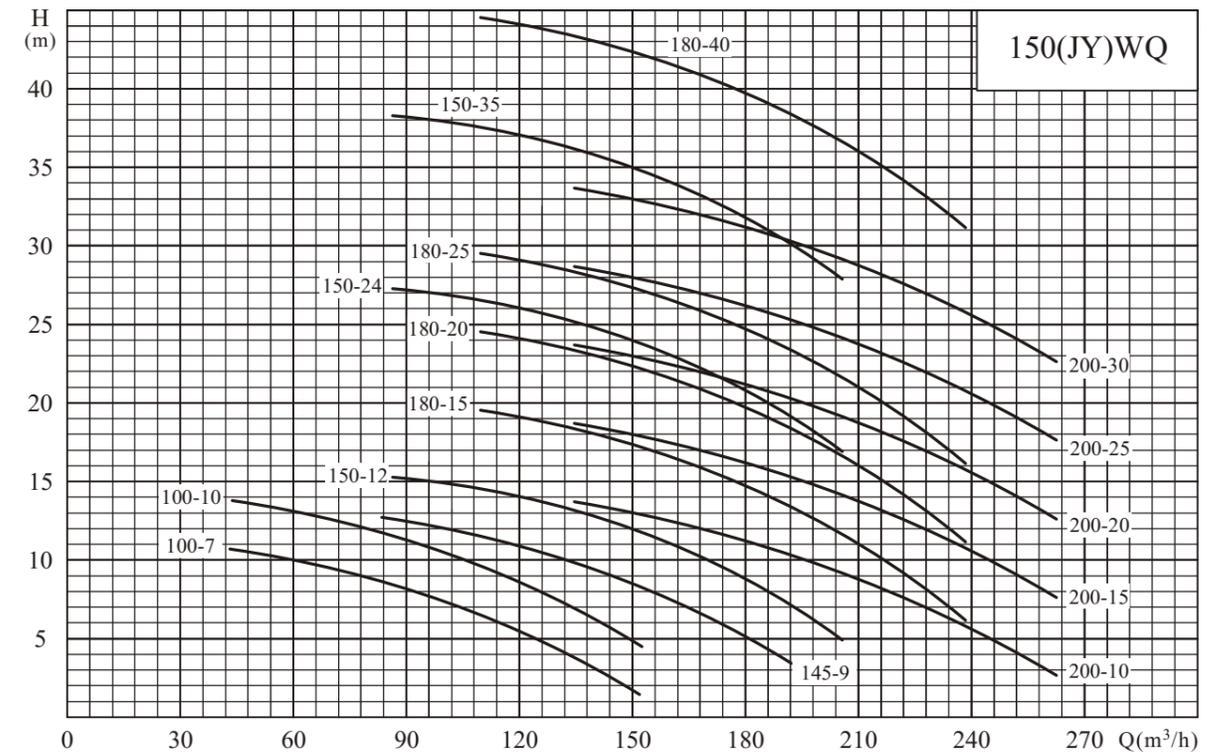
## ● Performance curve



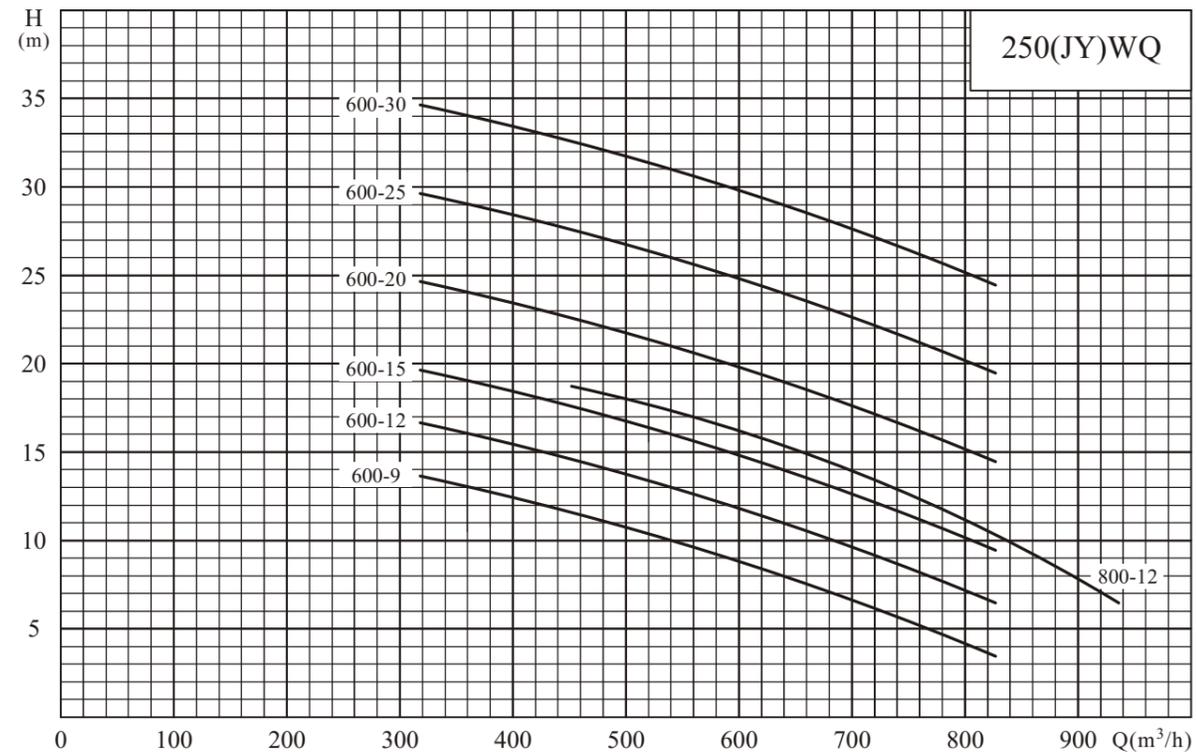
● Performance curve



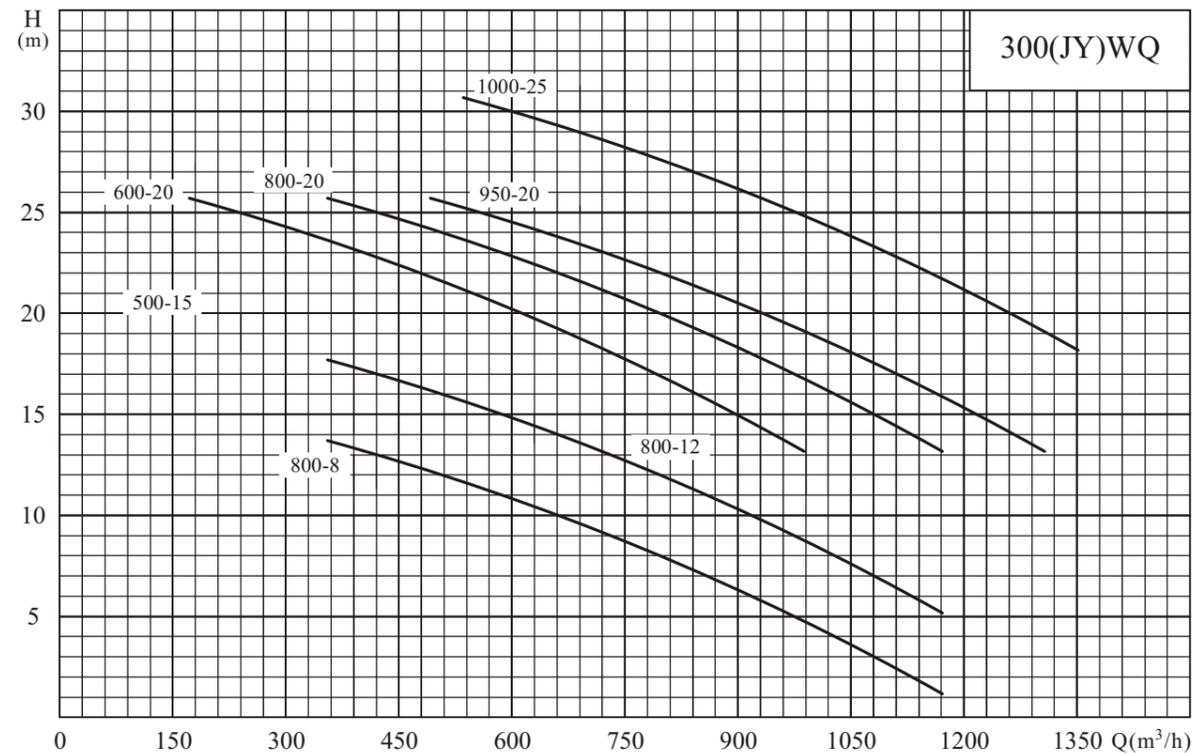
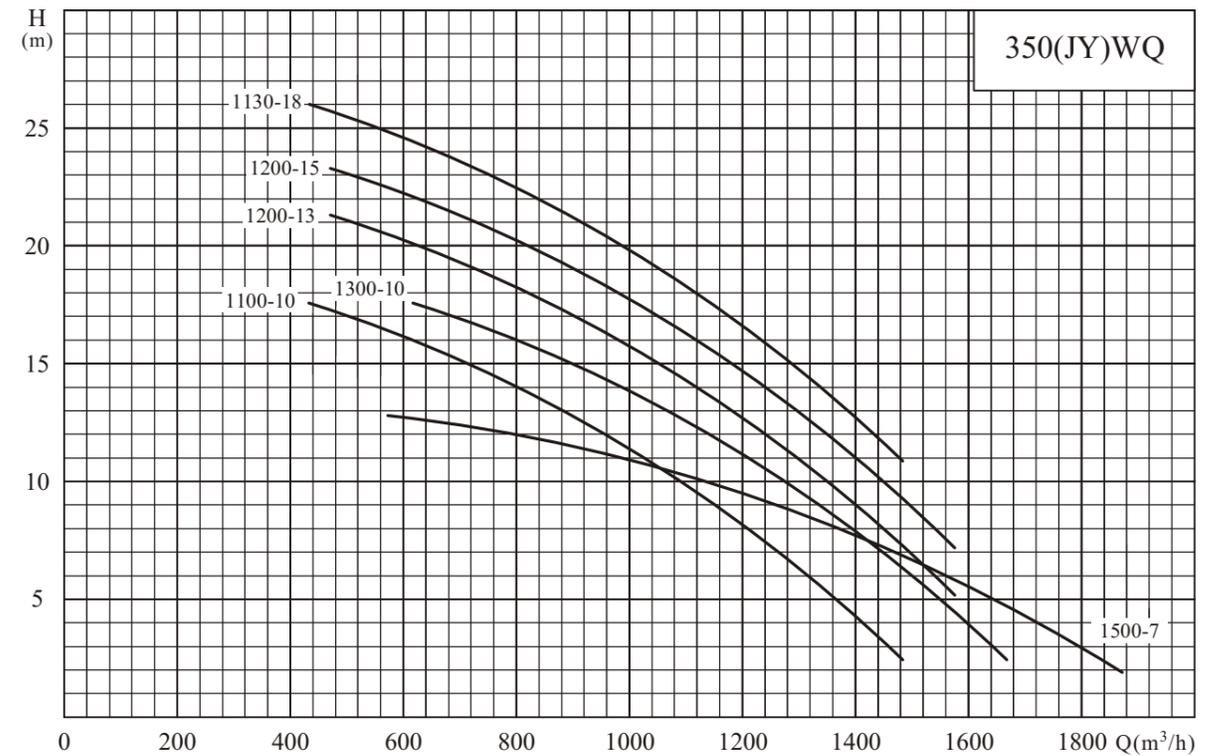
● Performance curve



● Performance curve



● Performance curve



**WQF Summary**

- WQF full stainless steel sewage submersible pump improve the same type pumps of the local and overseas. It is specially for miners, buildings, municipal projects, sewage treatment applications.
- Wet parts of pump are made of casting stainless steel. It is self non polluted and anti corrosive, it expands the drainage applications.
- High efficient, good structure, non-clogging, anti-twisting, small space, lightweight, running safe and reliable, long service time.
- The on request two guides auto coupling device system, it is convenient for pump installation.
- Two faces mechanical seal, use tungsten carbide, it can work more than 10000 hours.
- There is auto coupling device installation (Z), hard pipe movable installation (Y), soft pipe movable installation (R)

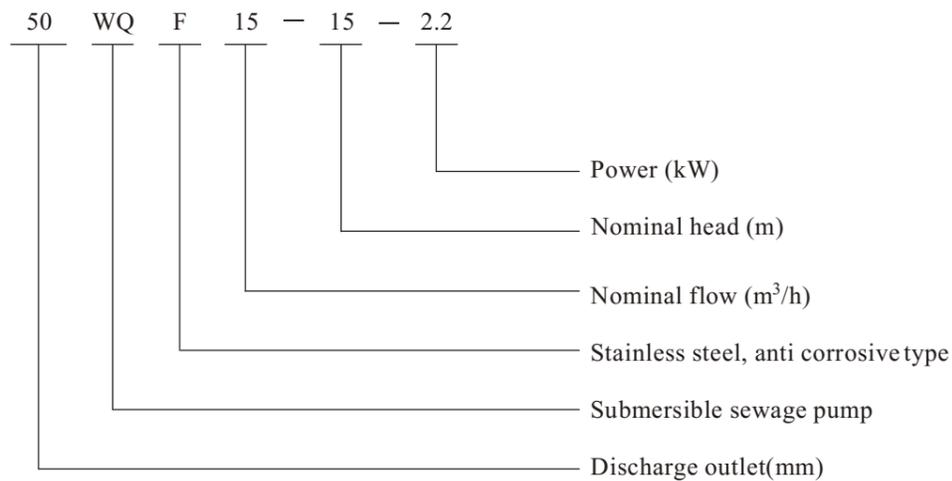
**Application**

- Projects, industrial enterprises, municipal projects, etc. sewage water treatment system.
- Sewage transportation in the municipal sewage system.
- Prospection, mines, etc.
- Treat sewage water for food, hospital, sea water, ship.
- Irrigation, fen, aquaculture, sprinkle, etc.

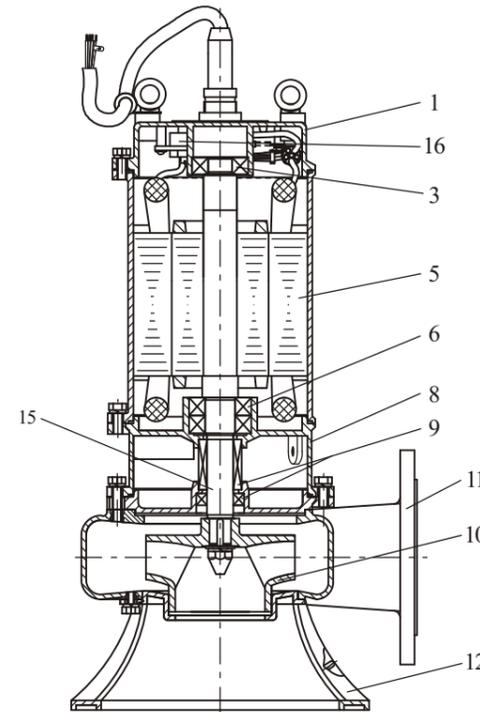
**Working conditions**

- Liquid temperature shall less than 60 degree centigrade, Ph value is between 2 and 12. Density shall less than 1200kg/m<sup>3</sup>, solid and liquid ratio shall less than 2%
- When working, motor on liquid level shall not bigger than 1/2 of the whole motor.

**Model definition**



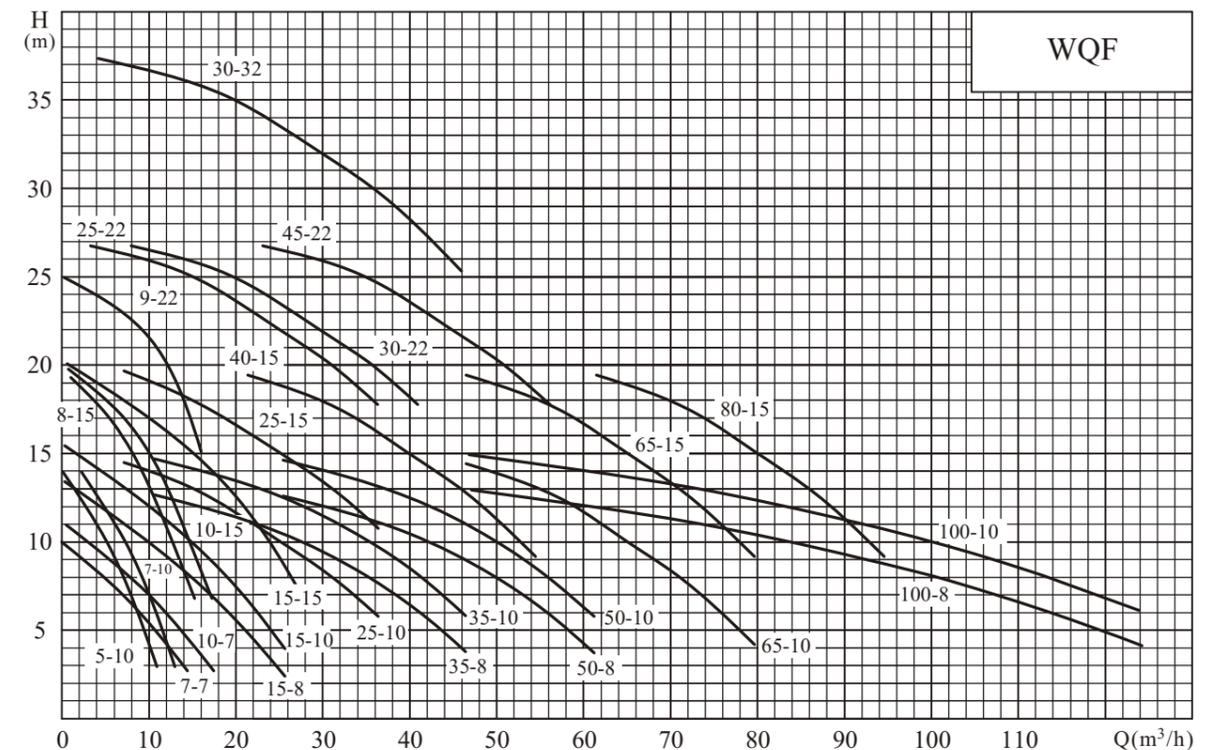
**Sectional drawing**



**Material**

| No. | Name              | Material                |
|-----|-------------------|-------------------------|
| 1   | Pump cover        | Stainless steel0Cr18Ni9 |
| 3   | Bearing           |                         |
| 5   | Motor             |                         |
| 6   | Bearing           |                         |
| 8   | Oil chamber       | Stainless steel0Cr18Ni9 |
| 9   | Mechanical seal   | Sic/Tungsten Carbide    |
| 10  | Impeller          | Stainless steel0Cr18Ni9 |
| 11  | Casing            | Stainless steel0Cr18Ni9 |
| 12  | Base              | Stainless steel0Cr18Ni9 |
| 15  | Shaft             | Stainless steel2Cr13    |
| 16  | Thermal protector |                         |

**Performance curve**



● **Technical data and dimensions(Installation drawing is same as WQ)**

| Model            | Q                   | H   | Speed | Power | Current | Max. dia. of passing solid (mm) | Dimensions(mm) |     |     |     |     |     |     |     | Weight (kg) |        |
|------------------|---------------------|-----|-------|-------|---------|---------------------------------|----------------|-----|-----|-----|-----|-----|-----|-----|-------------|--------|
|                  | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (A)     |                                 | H              | H1  | B3  | B2  | D2  | d   | D   | D1  |             | n1-φd1 |
| 50WQF7-7-0.55    | 7                   | 7   | 2860  | 0.55  | 1.6     | 15                              | 430            | 300 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 18     |
| 50WQF5-10-0.55   | 5                   | 10  | 2860  | 0.55  | 1.6     | 15                              | 430            | 300 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 18     |
| 50WQF10-7-0.75   | 10                  | 7   | 2860  | 0.75  | 2.0     | 20                              | 430            | 300 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 18     |
| 50WQF7-10-0.75   | 7                   | 10  | 2860  | 0.75  | 2.0     | 20                              | 430            | 310 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 18     |
| 50WQF15-8-1.1    | 15                  | 8   | 2860  | 1.1   | 2.8     | 20                              | 430            | 310 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 20     |
| 50WQF8-15-1.1    | 8                   | 15  | 2860  | 1.1   | 2.8     | 20                              | 430            | 310 | 330 | 230 | 190 | 50  | 140 | 110 | 4-φ14       | 20     |
| 50WQF15-10-1.5   | 15                  | 10  | 2860  | 1.5   | 4.0     | 20                              | 485            | 330 | 350 | 250 | 200 | 50  | 140 | 110 | 4-φ14       | 28     |
| 50WQF10-15-1.5   | 10                  | 15  | 2860  | 1.5   | 4.0     | 20                              | 485            | 330 | 350 | 250 | 200 | 50  | 140 | 110 | 4-φ14       | 28     |
| 50WQF25-10-2.2   | 25                  | 10  | 2860  | 2.2   | 6.0     | 25                              | 485            | 345 | 350 | 250 | 200 | 50  | 140 | 110 | 4-φ14       | 30     |
| 50WQF15-15-2.2   | 15                  | 15  | 2860  | 2.2   | 6.0     | 20                              | 485            | 345 | 350 | 250 | 200 | 50  | 140 | 110 | 4-φ14       | 30     |
| 50WQF9-22-2.2    | 9                   | 22  | 2860  | 2.2   | 6.0     | 20                              | 485            | 345 | 350 | 250 | 200 | 50  | 140 | 110 | 4-φ14       | 30     |
| 50WQF25-15-3     | 25                  | 15  | 2860  | 3     | 6.5     | 20                              | 510            | 400 | 370 | 270 | 200 | 50  | 140 | 110 | 4-φ14       | 37     |
| 50WQF25-22-4     | 25                  | 22  | 2860  | 4     | 8.4     | 25                              | 600            | 440 | 380 | 280 | 250 | 50  | 140 | 110 | 4-φ14       | 48     |
| 65WQF35-8-2.2    | 35                  | 8   | 2860  | 2.2   | 6.0     | 25                              | 485            | 345 | 380 | 250 | 200 | 65  | 160 | 130 | 4-φ14       | 30     |
| 65WQF35-10-3     | 35                  | 10  | 2860  | 3     | 6.5     | 25                              | 520            | 420 | 400 | 270 | 200 | 65  | 160 | 130 | 4-φ14       | 37     |
| 65WQF40-15-4     | 40                  | 15  | 2860  | 4     | 8.4     | 30                              | 610            | 440 | 410 | 280 | 250 | 65  | 160 | 130 | 4-φ14       | 48     |
| 65WQF30-22-5.5   | 30                  | 22  | 2860  | 5.5   | 12.0    | 25                              | 630            | 470 | 420 | 290 | 250 | 65  | 160 | 130 | 4-φ14       | 55     |
| 65WQF30-32-7.5   | 30                  | 32  | 2860  | 7.5   | 16.8    | 25                              | 640            | 485 | 450 | 320 | 290 | 65  | 160 | 130 | 4-φ14       | 68     |
| 80WQF50-8-3      | 50                  | 8   | 2860  | 3     | 6.5     | 30                              | 520            | 420 | 400 | 270 | 200 | 76  | 190 | 150 | 4-φ18       | 37     |
| 80WQF50-10-4     | 50                  | 10  | 2860  | 4     | 8.4     | 30                              | 610            | 440 | 410 | 280 | 250 | 76  | 190 | 150 | 4-φ18       | 48     |
| 80WQF65-15-5.5   | 65                  | 15  | 2860  | 5.5   | 12.0    | 30                              | 630            | 470 | 420 | 290 | 250 | 76  | 190 | 150 | 4-φ18       | 55     |
| 80WQF45-22-7.5   | 45                  | 22  | 2860  | 7.5   | 16.8    | 30                              | 650            | 490 | 440 | 310 | 290 | 76  | 190 | 150 | 4-φ18       | 68     |
| 100WQF65-10-4    | 65                  | 10  | 2860  | 4     | 8.4     | 30                              | 610            | 440 | 440 | 280 | 250 | 100 | 210 | 170 | 4-φ18       | 48     |
| 100WQF100-8-5.5  | 100                 | 8   | 2860  | 5.5   | 12.0    | 35                              | 640            | 480 | 420 | 290 | 250 | 100 | 210 | 170 | 4-φ18       | 58     |
| 100WQF80-15-7.5  | 80                  | 15  | 2860  | 7.5   | 16.8    | 30                              | 660            | 500 | 460 | 310 | 290 | 100 | 210 | 170 | 4-φ18       | 73     |
| 100WQF100-10-7.5 | 100                 | 10  | 2860  | 7.5   | 16.8    | 35                              | 660            | 500 | 460 | 310 | 290 | 100 | 210 | 170 | 4-φ18       | 73     |

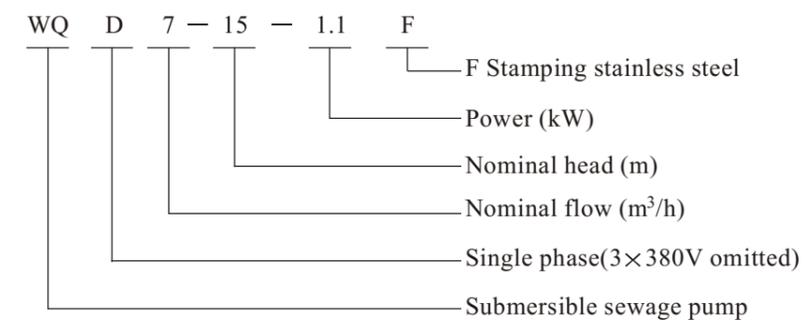
● **WQ-F Summary**

- WQ-F small stainless steel sewage submersible pump is made of SS304 or SS316 .It is widely used for home, buildings, industrial enterprise sewage treatment applications.
- High efficient, good structure, non-clogging, anti-twisting, small space, light weight, running safe and reliable, long service time.
- Soft pipe movable installation

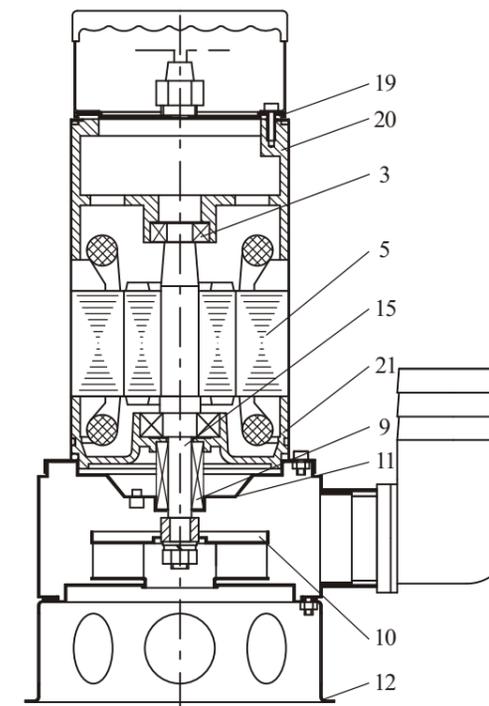
● **Working conditions**

- Liquid temperature shall less than 60 degree centigrade, Ph value is between 2 and 12. Density shall less than 1200kg/m<sup>3</sup>, solid and liquid ratio shall less than 2%
- When working, motor on liquid level shall not bigger than 1/2 of the whole motor.
- Power supply: 50Hz: 3×380V  
1×220V (≤1.1kw)

● **Model definition**



● **Sectional drawing**



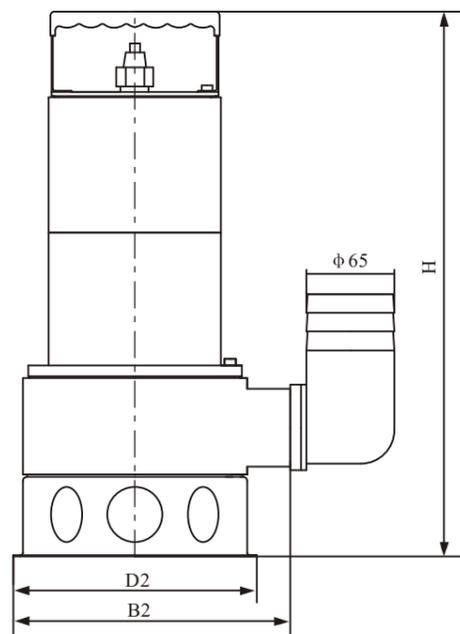
● **Material**

| No. | Name            | Material                |
|-----|-----------------|-------------------------|
| 3   | Bearing         |                         |
| 5   | Motor           |                         |
| 9   | Mechanical seal | Sic/Tungsten Carbide    |
| 10  | Impeller        | Stainless steel0Cr18Ni9 |
| 11  | Casing          | Stainless steel0Cr18Ni9 |
| 12  | Base            | Stainless steel0Cr18Ni9 |
| 15  | Shaft           | Stainless steel2Cr13    |
| 19  | Upper cover     | Stainless steel0Cr18Ni9 |
| 20  | Upper seat      | Stainless steel0Cr18Ni9 |
| 21  | Lower seat      | Stainless steel0Cr18Ni9 |

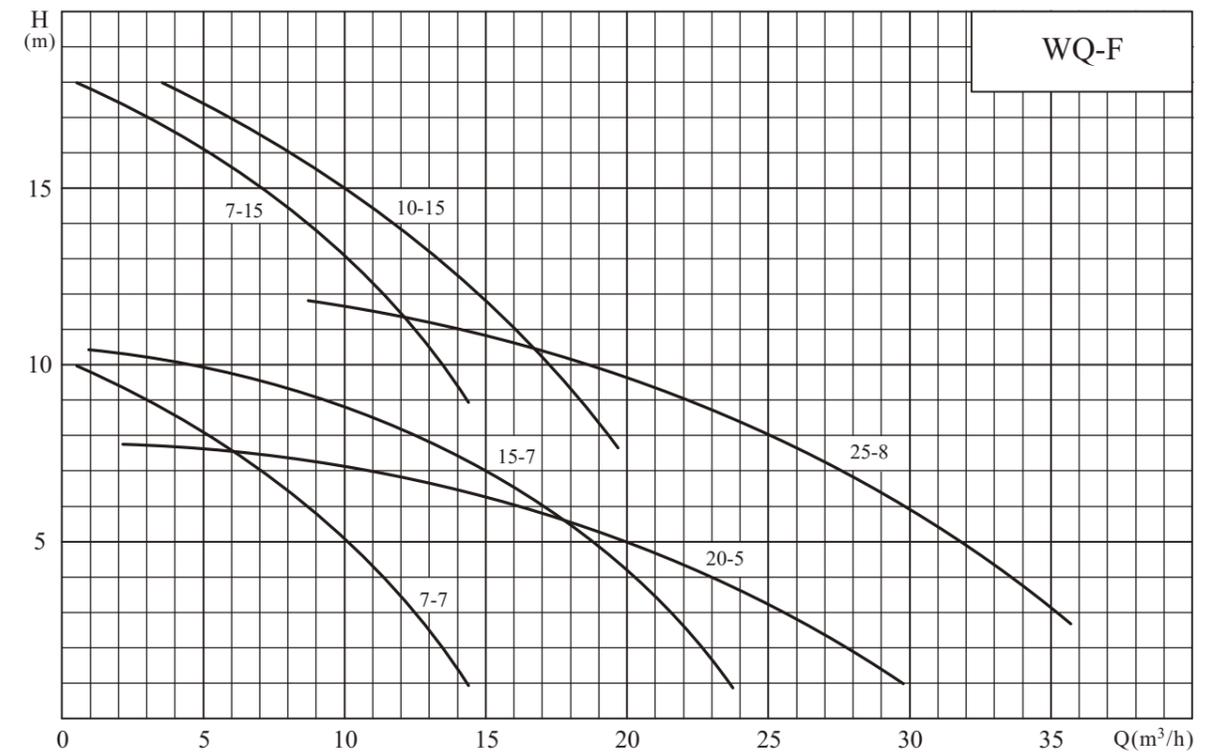
● Technical data and dimensions

| Model           | Q                   | H   | Speed | Power | Voltage | Current | In. Dia. of pipe | Max. dia. Of passing solid | Dimensions(mm) |     |     | Weight (kg) |
|-----------------|---------------------|-----|-------|-------|---------|---------|------------------|----------------------------|----------------|-----|-----|-------------|
|                 | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (V)     | (A)     | (mm)             | (mm)                       | H              | B2  | D2  |             |
| WQ(D)7-7-0.55F  | 7                   | 7   | 2860  | 0.55  | 220/380 | 5.0/1.6 | 65               | 20                         | 370            | 220 | 170 | 9           |
| WQ(D)20-5-0.75F | 20                  | 5   | 2860  | 0.75  | 220/380 | 5.4/2   | 65               | 20                         | 370            | 220 | 170 | 10          |
| WQ(D)15-7-1.1F  | 15                  | 7   | 2860  | 1.1   | 220/380 | 7.8/2.8 | 65               | 20                         | 370            | 220 | 170 | 12          |
| WQ25-8-1.5F     | 25                  | 8   | 2860  | 1.5   | 380     | 4       | 65               | 20                         | 400            | 220 | 185 | 14          |
| WQ(D)7-15-1.1F  | 7                   | 15  | 2860  | 1.1   | 220/380 | 7.8/2.8 | 65               | 20                         | 370            | 220 | 170 | 12          |
| WQ10-15-1.5F    | 10                  | 15  | 2860  | 1.5   | 380     | 4       | 65               | 20                         | 400            | 220 | 185 | 14          |

● Sectional drawing



● Performance curve



**WQAS Summary**

- WQAS cutting impeller sewage submersible pump is designed with special cutting plate, it can cutting sewage.
- There is auto coupling device installation, hard pipe movable installation, soft pipe movable installation.

**Application**

Pump liquid with special sewage, applied to home sewage and industrial sewage.

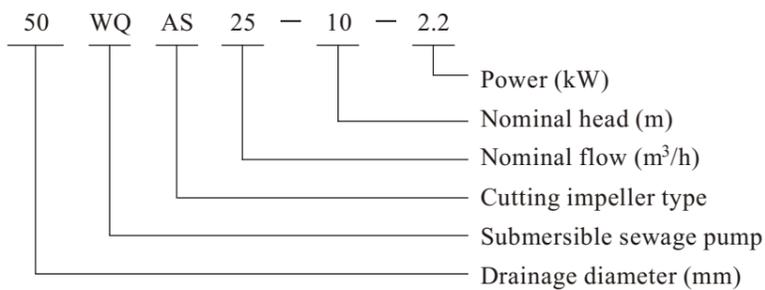
**Working conditions**

- Power supply: 50Hz: 3×380V
- Liquid temperature shall less than 40 degree centigrade, Ph value is between 4 and 10. Density shall less than 1200kg/m<sup>3</sup>, solid and liquid ratio shall less than 2%
- When working, motor on liquid level shall not bigger than 1/2 of the whole motor.

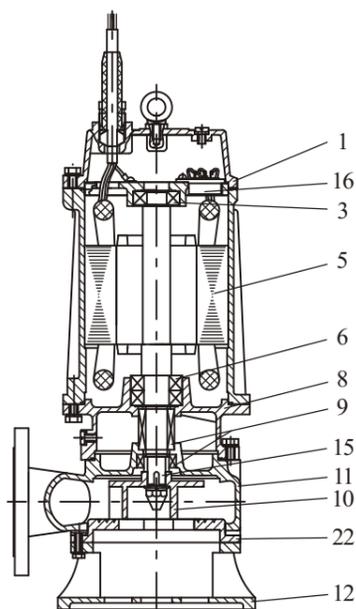
**Structure**

Pump impeller is single channel or non clogging cutting impeller. There is adjusting cutting plate between pump base and casing. The cutting impeller and cutting plate work together to cut the long fiber and drainage.

**Model definition**



**Sectional drawing**



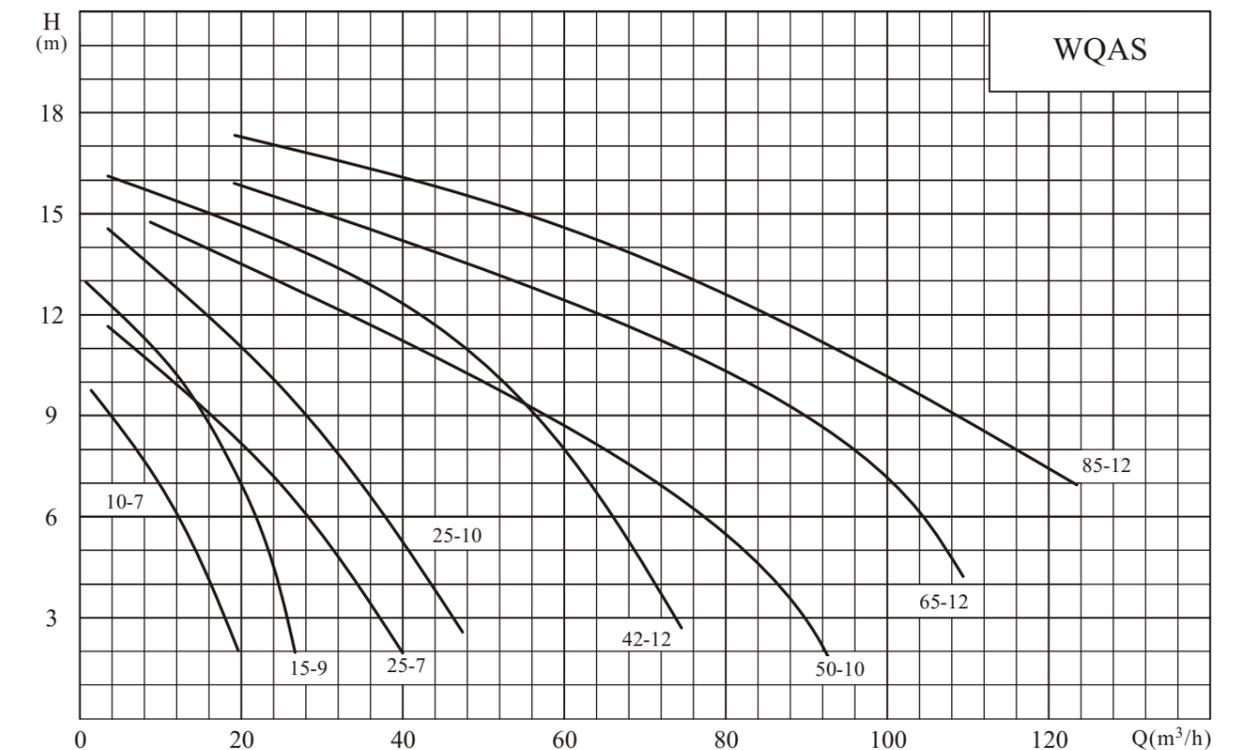
**Material**

| No. | Name              | Material             |
|-----|-------------------|----------------------|
| 1   | Pump cover        | Cast ironHT200       |
| 3   | Bearing           |                      |
| 5   | Motor             |                      |
| 6   | Bearing           |                      |
| 8   | Oil chamber       | Cast ironHT200       |
| 9   | Mechanical seal   | Sic/Tungsten Carbide |
| 10  | Impeller          | Cast ironHT200       |
| 11  | Casing            | Cast ironHT200       |
| 12  | Base              | Cast ironHT200       |
| 15  | Shaft             | Stainless steel2Cr13 |
| 16  | Thermal protector |                      |
| 22  | Cutting plate     | Steel                |

**Technical data and dimensions**

| Model            | Q<br>(m <sup>3</sup> /h) | H<br>(m) | Speed<br>(rpm) | Power<br>(kW) | Current<br>(A) | Dimensions(mm) |     |     |     |     |     |     |     | Weight<br>(kg) |        |
|------------------|--------------------------|----------|----------------|---------------|----------------|----------------|-----|-----|-----|-----|-----|-----|-----|----------------|--------|
|                  |                          |          |                |               |                | H              | H1  | B3  | B2  | D2  | d   | D   | D1  |                | n1-φd1 |
| 50WQAS10-7-0.75  | 10                       | 7        | 2860           | 0.75          | 2.0            | 450            | 340 | 300 | 210 | 190 | 50  | 140 | 110 | 4-φ14          | 20     |
| 50WQAS15-9-1.1   | 15                       | 9        | 2860           | 1.1           | 2.8            | 480            | 370 | 300 | 210 | 190 | 50  | 140 | 110 | 4-φ14          | 23     |
| 50WQAS25-7-1.5   | 25                       | 7        | 2860           | 1.5           | 4.0            | 520            | 410 | 360 | 270 | 200 | 50  | 140 | 110 | 4-φ14          | 28     |
| 50WQAS25-10-2.2  | 25                       | 10       | 2860           | 2.2           | 6.0            | 550            | 440 | 360 | 270 | 200 | 50  | 140 | 110 | 4-φ14          | 30     |
| 80WQAS42-12-3    | 42                       | 12       | 2860           | 3             | 6.5            | 600            | 490 | 420 | 300 | 250 | 76  | 190 | 150 | 4-φ18          | 57     |
| 80WQAS50-10-4    | 50                       | 10       | 2860           | 4             | 8.4            | 630            | 520 | 420 | 300 | 250 | 76  | 190 | 150 | 4-φ18          | 60     |
| 100WQAS65-12-5.5 | 65                       | 12       | 2860           | 5.5           | 12.0           | 700            | 560 | 500 | 340 | 260 | 100 | 210 | 170 | 4-φ18          | 85     |
| 100WQAS85-12-7.5 | 85                       | 12       | 2860           | 7.5           | 16.8           | 740            | 600 | 500 | 340 | 260 | 100 | 210 | 170 | 4-φ18          | 94     |

**Performance curve**



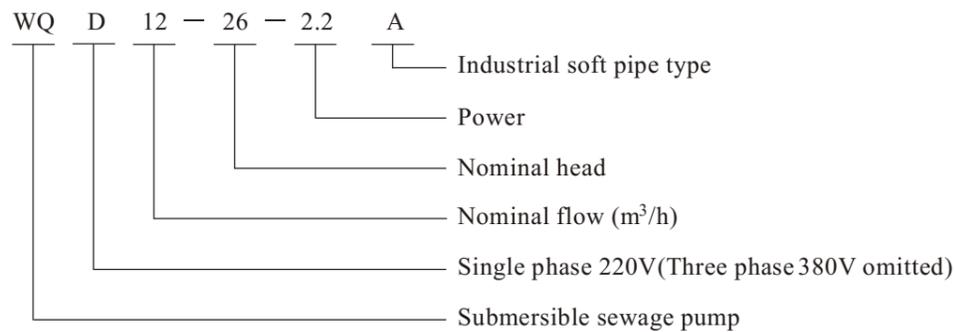
● **WQ-A Summary**

- WQ-A industrial sewage submersible pump is widely used for building projects, industrial enterprise, farming, forest, aquiculture, etc. applications. It can pump sewage with small solid. It is a potable sewage pump.
- Easy to use, long service, high efficient, it is the new generation product. The impeller is open type Easy to clean and maintain.
- Soft pipe movable installation(R)

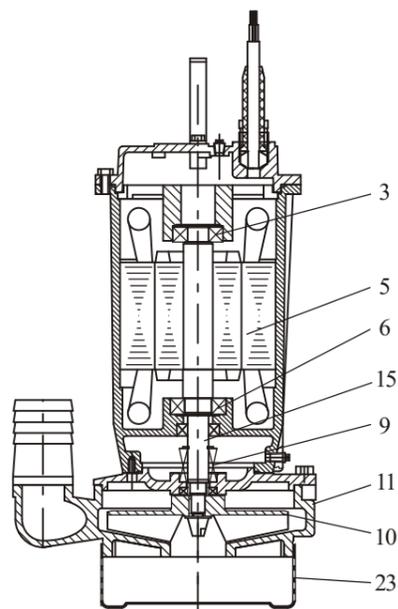
● **Working conditions**

- Liquid temperature shall less than 40 degree centigrade, Ph value is between 6.5 and 8.5. Density shall less than 1200kg/m<sup>3</sup>, solid and liquid ratio shall less than 2%
- Motor on liquid level shall not bigger than 1/2 of the whole motor.
- Power supply: 50Hz: 3 × 380V

● **Model definition**



● **Sectional drawing**



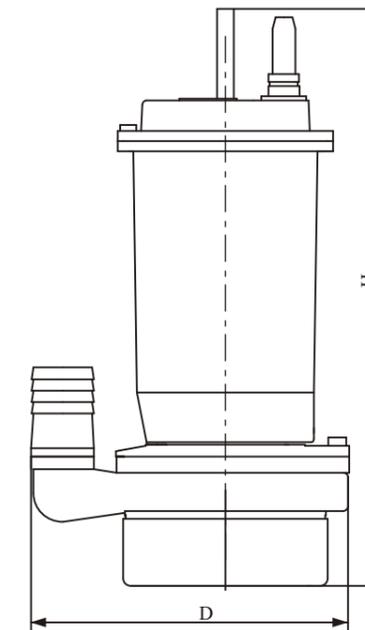
● **Material**

| No. | Name            | Material              |
|-----|-----------------|-----------------------|
| 3   | Bearing         |                       |
| 5   | Motor           |                       |
| 6   | Bearing         |                       |
| 9   | Mechanical seal | Sic/Tungsten Carbide  |
| 10  | Impeller        | Cast iron HT200       |
| 11  | Casing          | Cast iron HT200       |
| 15  | Shaft           | Stainless steel 2Cr13 |
| 23  | Strainer        | Steel carbon          |

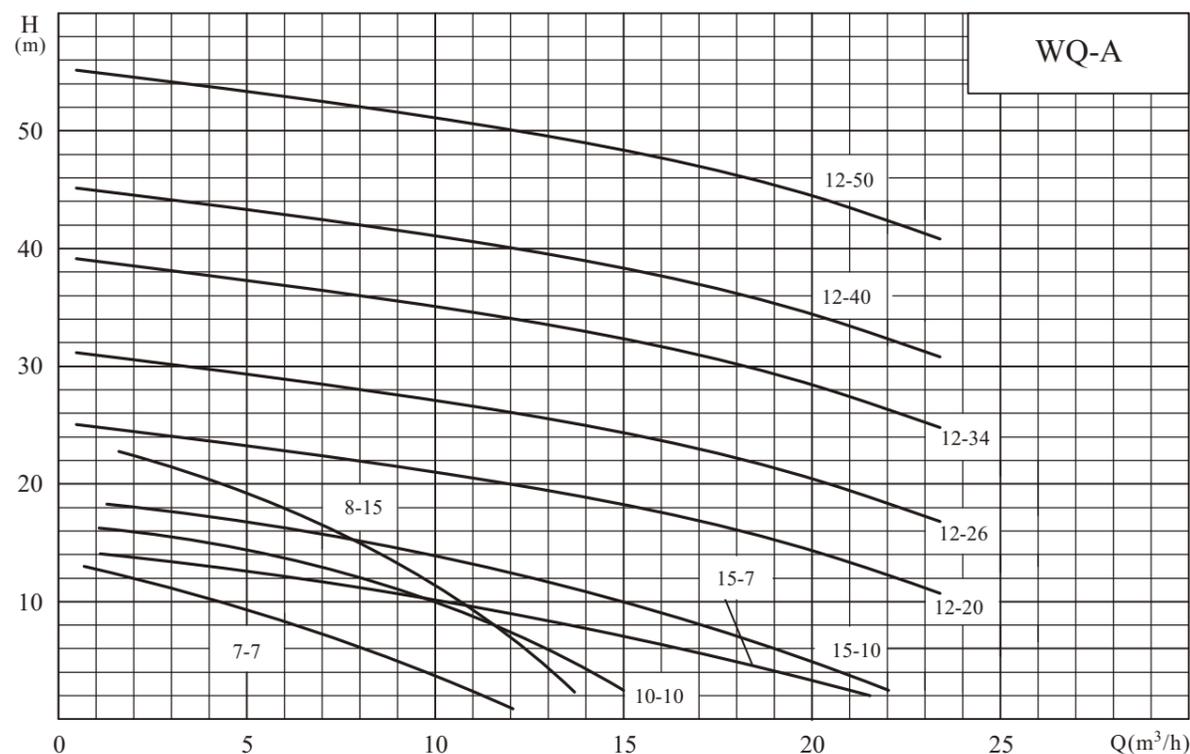
● **Technical data and dimensions**

| Model          | Q                   | H   | Speed | Power | Voltage | Current | In. Dia. of pipe | Max. dia. Of passing solid | Dimensions(mm) |     | Weight |
|----------------|---------------------|-----|-------|-------|---------|---------|------------------|----------------------------|----------------|-----|--------|
|                | (m <sup>3</sup> /h) | (m) | (rpm) | (kW)  | (V)     | (A)     | (mm)             | (mm)                       | D              | H   | (kg)   |
| WQD7-7-0.55A   | 7                   | 7   | 2860  | 0.55  | 220     | 5       | 50               | 3                          | 240            | 380 | 14     |
| WQD15-10-0.75A | 15                  | 10  | 2860  | 0.75  | 220     | 5.4     | 65               | 3                          | 240            | 380 | 15     |
| WQ10-10-0.75A  | 10                  | 10  | 2860  | 0.75  | 380     | 2       | 50               | 3                          | 240            | 380 | 16     |
| WQ8-15-1.1A    | 8                   | 15  | 2860  | 1.1   | 380     | 2.8     | 50               | 3                          | 240            | 380 | 16     |
| WQ15-7-1.1A    | 15                  | 7   | 2860  | 1.1   | 380     | 2.8     | 50               | 3                          | 240            | 380 | 16     |
| WQ12-20-1.5A   | 12                  | 20  | 2860  | 1.5   | 380     | 4       | 50               | 3                          | 260            | 460 | 30     |
| WQ12-26-2.2A   | 12                  | 26  | 2860  | 2.2   | 380     | 6       | 50               | 3                          | 270            | 470 | 39     |
| WQ12-34-3A     | 12                  | 34  | 2860  | 3     | 380     | 6.6     | 50               | 3                          | 295            | 490 | 46     |
| WQ12-40-4A     | 12                  | 40  | 2860  | 4     | 380     | 8.6     | 50               | 3                          | 300            | 510 | 50     |
| WQ12-50-5.5A   | 12                  | 50  | 2860  | 5.5   | 380     | 12      | 50               | 3                          | 330            | 610 | 65     |

● **Sectional drawing**



### ● Performance curve



### ● Supply range

| Installation type                 | With the accessory         | Optional part                          |  | Spares  |
|-----------------------------------|----------------------------|--|--|---|
| Soft pipe movable installation    | Pump, rubber joint         | Hose                                   | Control cabinet, end cabinet, valve, non return valve, chain (for pumping pump), | Impeller, seal ring, bearing, mechanical seal |
| Hard pipe movable installation    | Pump, flange               | Dual flange joint                      |  |   |
| Auto coupling device installation | Pump, auto coupling device | Guide rod, footer bolt, expanding bolt |  |   |

### ● Ordering Help

1. When place order, please note product model, name, performance data(flow, head), installation way, material of wet part, optional part, spare part, etc.; When choose model, consider the density of medium which will affect the motor power, consider the corrosive of medium, we aring which will have special requirement for the mechanical seal of wet part.. Welcome to inquiry on this.
2. If there is special requirement for the protection in the pump(Oil probe, float switch, thermal part), need to specify when order. If need the conti nuerol cabinet, need to specify the controlling type, etc.
3. The standard cable length for the submersible sewage pump is 10m. If needs prolong, needs to specify.
4. Please specify whether need the dual cable (normally for motor power bigger than 7.5kw, please choose).